

Front and Back Plates

1. Make sure that oil grooves (see "a", Fig. 3) in bushings of front plate 15 (Fig. 2) and back plate 1 are in line with centerline across dowel pin holes. If necessary, replace plate.
2. Check diameter of bushing bore (See "b", Fig. 3).
3. If one of these bores exceeds 22.33 mm (0.874 in.) replace corresponding plate.
4. Check that bushings are flush with machined face of plate.
5. Check pump gear contact surface of back plate 1 (Fig. 2) with feeler gauge and precise straight-edge, or the like, for wear and flatness within tolerance of max. 0.04 mm (0.0015 in.).

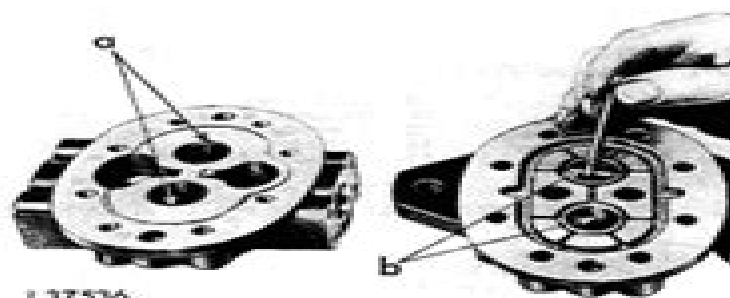


Fig. 3 — Checking Position of Oil Grooves and Dimension of Bushing Bores

- a. Bushing oil grooves
- b. Bushing bores

Pump Body

1. Check gear pockets in body 4 (Fig. 2) for excessive wear or scoring.
2. Measure bores in body and replace body, if one or both bores are over dimension 55.52 mm (2.107 in.) replace pump body.

Springs

Check spring tension of springs 12 (Fig. 2) and install new springs, if necessary (see Specifications).

Pump springs		
Free length	22 mm	0.874 in.
Resilience at a spring length of 14.3 mm (0.56 in.)	18 N	0.40 lb

Pump Drive

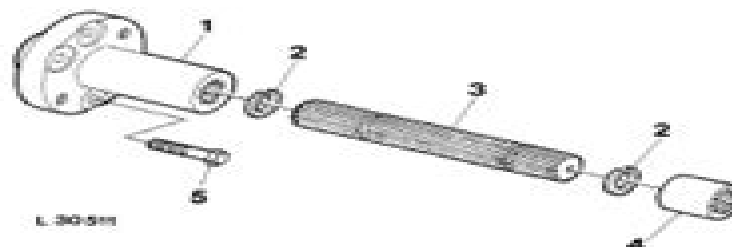


Fig. 4 — Pump Drive, Exploded View

- 1. Coupling
- 2. Snap ring
- 3. Drive Shaft
- 4. Collar
- 5. Cap screw (4 used)

Check all pump drive components for further use and replace, if necessary.

John Deere 455 E Loader Repair Manual

Michael Brown



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1. Understanding the eBook John Deere 455 E Loader Repair Manual
 - The Rise of Digital Reading John Deere 455 E Loader Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying John Deere 455 E Loader Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an John Deere 455 E Loader Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere 455 E Loader Repair Manual
 - Personalized Recommendations
 - John Deere 455 E Loader Repair Manual User Reviews and Ratings
 - John Deere 455 E Loader Repair Manual and Bestseller Lists
5. Accessing John Deere 455 E Loader Repair Manual Free and Paid eBooks
 - John Deere 455 E Loader Repair Manual Public Domain eBooks
 - John Deere 455 E Loader Repair Manual eBook Subscription Services
 - John Deere 455 E Loader Repair Manual Budget-Friendly Options
6. Navigating John Deere 455 E Loader Repair Manual eBook Formats

- ePub, PDF, MOBI, and More
 - John Deere 455 E Loader Repair Manual Compatibility with Devices
 - John Deere 455 E Loader Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of John Deere 455 E Loader Repair Manual
 - Highlighting and Note-Taking John Deere 455 E Loader Repair Manual
 - Interactive Elements John Deere 455 E Loader Repair Manual
 8. Staying Engaged with John Deere 455 E Loader Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers John Deere 455 E Loader Repair Manual
 9. Balancing eBooks and Physical Books John Deere 455 E Loader Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection John Deere 455 E Loader Repair Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine John Deere 455 E Loader Repair Manual
 - Setting Reading Goals John Deere 455 E Loader Repair Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of John Deere 455 E Loader Repair Manual
 - Fact-Checking eBook Content of John Deere 455 E Loader Repair Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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