# ADJUSTING FRONT WHEEL TREAD (Tractors with HFWD)

Front wheel tread can be adjusted to five different widths.

With the two smallest treads wheel stops must be attached to the front axle. Wheel stops must be attached for all wheel treads on tractors equipped with front fenders.

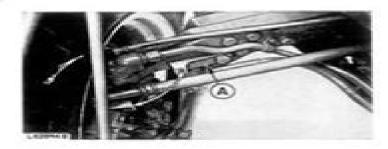
A - Wheel stop

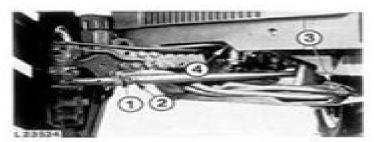
CAUTION! To prevent machine from moving when carrying out these adjustments, apply handbrake firmly. Further, it is also recommended to place a chock behind and in front of one of the rear wheels.

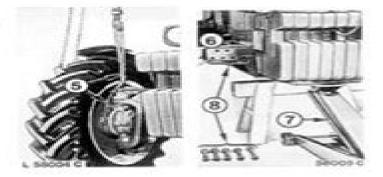
- Loosen tie rod outer clamp bolts.
- Remove tie rod inner clamp bolt.
  Tie rod grooves are coincident with axle adjustment.
- 3 Remove pressure oil line clamp.
- 4 Remove leak-off line clamp.
- 5 Hoist up front wheel as shown above by means of a rope (if possible, do not use wire rope) and chain hoist.
- 6 Place wooden wedges on both sides between axle center and front support to ensure front axle remains stable when front of tractor is jacked up.
- 7 Place trolley jack under center of front weights and raise front of machine. As a further precaution, place a support under tractor.
- 8 Remove axle bolts (5 used). The raised wheel can now be adjusted to the required wheel tread position.

After wheel tread adjustment has been completed, install axie bolts and tighten to 400 Nm (300 ft-lb) torque. Tighten tie rod outer clamp bolt to 50 Nm (36 ft-lb) torque and tie rod inner clamp bolt to 120 Nm (85 ft-lb) torque.

Secure pressure and leak-off lines by means of clamps, making sure that sixle can pivot to stop, however do not hang hydraulic lines down too far so that they get between front support and axis center.







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