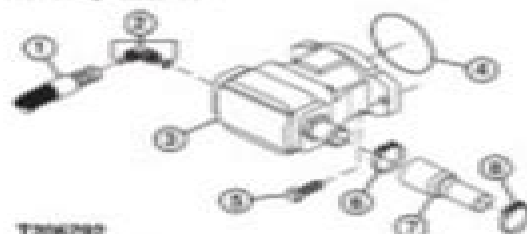


Hydraulic Pump Remove and Install



NEVER USE HIGH-PRESSURE FLUID



T206792

T206792 Hydraulic Pump

LEGEND:

1-Hydraulic Pump-to-Main Control Valve Hose

2-90 Degree Fitting

3-Hydraulic Pump

4-O-ring

5-Cap Screw (2 used)

6-Clamp

7-Hydraulic Pump-to-Reservoir Section Hose

8-Clamp

1. Lower all equipment to ground. Stop engine.
2. Operate hydraulic controls to relieve pressure in the hydraulic system.
3. Drain reservoir. See Change Hydraulic Reservoir Oil, Filter, FFC Oil and Filter—If Equipped (S.N. 999004—) - document OatT186794 - (Operator's Manual.)

4. NOTE:

Use a container to capture any remaining oil as hoses are disconnected.



CAUTION

To avoid injury from escaping fluid under pressure, stop engine and relieve the pressure in the system before disconnecting or connecting hydraulic or other lines. Tighten all connections before applying pressure.

Tag and disconnect hoses (1 and 7). Close all openings using caps and plugs.

5. Remove cap screws (5) to remove pump (3) from transmission.
6. Remove 90-degree fitting (2) from pump.
7. Repair or replace pump as necessary. See Hydraulic Pump Disassembly and Assembly, (Group 2160.)
8. Replace all O-rings. Install fitting.
9. Apply NEVER-SEED® or equivalent to pump shaft splines.
10. Apply cure primer, then 271 high strength thread lock and washer on threads of cap screws (5). Install pump and cap screws.
11. Connect hoses (1 and 7).
12. Fill hydraulic oil reservoir to proper level. See Engine and Hydraulic Oil (S.N. 981402—) and see 210LJ Landscape Loader Oil and Refill Capacities (S.N. 999004—) - document OatT186794 - (Operator's Manual.)
13. Start engine and check hydraulic system for leaks and for proper operation.
14. Lower all equipment to the ground. Stop engine.
15. Check oil level of hydraulic reservoir. Add oil if necessary.

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