

7. Disconnect spring (A) using special spring removal tool JDG717.
8. Remove four engine mounting cap screws (E) and remove engine to workbench.
9. Remove BBC unit.
10. Remove drive belt, key (B) and sheave (C).
11. Make engine repairs as necessary.
12. Apply John Deere Thread Lock and Sealer (medium strength) T43512 to threads of sheave set screw.
13. Install sheave 38 mm (1.50 in.) (D) from end of crankshaft.
14. Install key and belt (feed belt through the mower deck hole as you install engine).
15. Install BBC.
16. Install engine, BBC spring and blade. Tighten cap screws to specifications.
17. Install sheave and drive belt. Tighten lock nut to specification.
18. Connect throttle control cable and adjust.
19. Connect BBC control cable and adjust.
20. Fill fuel tank with proper fuel. (See Section 10, Group 20.)

#### INSPECTION SPECIFICATIONS

Engine Drive Sheave Installation ..... 38 mm (1.50 in.)

#### TORQUE SPECIFICATIONS

BBC Socket Head Cap Screw .....	74.5 N-m (55 lb-ft)
Transaxle Drive Sheave Lock Nut .....	34 N-m (25 lb-ft)
Engine Drive Sheave Set Screw .....	5 N-m (44 lb-in)
Engine Mount Cap Screws .....	27 N-m (20 lb-ft)
Blade Mount Cap Screws .....	47 N-m (35 lb-ft)

- A—Spring  
 B—Key  
 C—Sheave  
 D—38 mm (1.5 in.)  
 E—Cap Screws (4 used)



Early Models



Late Models



# John Deere 14sz Owners Manual

**N Noddings**



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