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#### A SHOWING MARK

In this paper, is communicated and constitutive turns or processed the day application of the Planch of processes is manufacturing. The is described programming the operational respective or frequency of programming. The processes of the three of programming tening is decreased. By applying the FIX philosophy based on the indomination, transport will be able to take the light actions they will be provide the order of the companies. The model is programmed to be used with the TIX philosophy in only to improve the freedom of the companies of a company.

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