

DISMANTLING OF LATERAL LIFT CYLINDER

Equipment and tools



Procedure



Before starting work, ensure that you are wearing suitable protective clothing.

Move the truck to a safe place of a sufficient height for the fully raised column, away from areas of transit of other vehicles and pedestrians. Lower the forks to the ground.



The hydraulic fluid gets very hot during system operation and can cause burns. It is advisable to wear gloves that are resistant to oil and high temperatures.



Phase 1

Using the controls in the cab, make the retractable carriage come fully out and raise the forks until you can see the top of the side cylinder rod (Fig. 1).

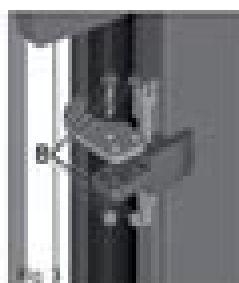
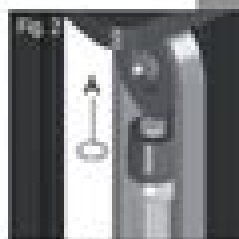
Phase 2

MEDIUM EXTERNAL CIRCIP PLIERS - LADDER - 2 OPEN ENDED SCREWDRIVERS SIZE: 15 mm

Set the ladder heel to the column. Climb up and use the pliers to remove the circip securing the cylinder (see A Fig. 2).

Using the open ended screwdrivers, unscrew and remove the screws fastening the cylinder locking bracket (see B Fig. 3). Remove the bracket.

Using the cab controls, lower the forks completely down to the ground.



Phase 3

OIL RESISTANT GLOVES - SHAPER WRENCH FOR CONNECTORS

Wear the oil resistant gloves.

Remove the cover to access the hydraulic control valve (Fig. 4).

Using the shaper wrench, detach the hydraulic pipe at the base of the cylinder (see C Fig. 5).



Phase 3

BRIDGE CRANE - LIFT BELT

Hook the lifting belt at the top of the inner mast and hook both ends of the belt to the bridge crane (Fig. 6).

Start lifting with just the cylinder connected and at the same time raise the bridge crane up to the maximum height and keep the belt taut.



Phase 3

LIFT BELT - LIFT - 5 mm ALLEN WRENCH - TREESTLES

Increase the cylinder with the lift belt, hook it onto the lift and take up the slack.

Using the Allen wrench, unscrew and remove the screw securing the cylinder (see D Fig. 7). Lift the cylinder upwards until the bottom comes away from the seat by the mast bottom, lower bending it outwards and make it come out from the front of the truck. Set it horizontally and place it on the two treestles and proceed with dismantling or replacement.



After installation, bleed the air from the cylinder (see "LIFTING CYLINDER: AIR BLEEDING").

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