

INSTALLATION

The furnace must be installed in accordance with these instructions and all national or local codes and CSA standards 2 and 4 and 2, 2014.2 and 2, 2014.1.

The furnace must be installed with the combustion air duct extension (B) and exhaust duct extension (C) through an outside wall.

The furnace should be as near to the center of the exterior wall as possible.

1. Position an 11" (4") high x 6.3" (2") wide exhaust opening, and 11" (4") high x 4.1" (1.6") wide outside vent opening as shown in Fig. 1. On side discharge (Stacked Models), remove the left exhaust pipe.

2. Install two duct adapters, by inserting back flange into opening and inserting tab into hole then turning adapter 90°.

3. Slide furnace into exhaust opening. On side stacked models, slide 4" dia. ducts over the adapters and secure with nut caps.

4. (Side Models) Connect gas supply line with a pipe or a pressure 1/2" (4.2) pressure to the gas control and shutoff valve. Maximum D.D. tubing must be used. Do not heat gas valve during piping.

5. Be sure that the finished gas system is tight, properly supported and free of leaks. Connect fire any appliance with the same system is fully checked out. Use a soap and water solution to detect gas leaks. **NEVER** use a liquid leak or open flame. **NOTE:** Local codes require an external gas shut-off valve. It must be located outside the furnace room.

6. (S.E. Models) Attach the junction box cover vacuum cable battery, or battery and thermostat cable through opening on the right side of furnace housing and connect to furnace wiring as shown in Figure 1.

7. (S.E. Models) Determine the dimensions of the furnace room to ensure all exhaust side walls and under the vent package according to Table 2.

TABLE 2

TABLE 2 To ensure the furnace air clearance there must be at least 14 inches (357 mm) clear of all combustibles except where indicated and indicated air circulation is used.				
Model	Width	Depth	Clearance	Notes
24-30	14 1/2" (368 mm)	14 1/2" (368 mm)	14 1/2" (368 mm)	14 1/2" (368 mm)
36-48	14 1/2" (368 mm)	14 1/2" (368 mm)	14 1/2" (368 mm)	14 1/2" (368 mm)
48-60	14 1/2" (368 mm)	14 1/2" (368 mm)	14 1/2" (368 mm)	14 1/2" (368 mm)

8. Apply mastic or caulk to back of air line extension flange (B). Slide through outside wall but not end into furnace air chamber.

9. Apply mastic or caulk to the top and sides of flange edge of the vent pipe (B) and plug holes (B) and (C) with furnace exhaust tube. Plug into wall and secure with two screws.

10. (S.E. Models) Securely fasten to compartment floor with two screws through holes in vent pipe flange. See Fig. 1. **WARNING:** To avoid an exhaust system fire, the furnace must be installed in a non-combustible material. Do not install the furnace on a combustible floor. Do not install the furnace on a combustible floor.

OPERATING INSTRUCTIONS

1/2" MODEL(S) WITH DIRECT DRAIN SYSTEM

The furnace has a direct drain system with a vent pipe. There is no need to vent to the outside.

1. Turn gas valve switch to "OFF" position. **NOTE:** Some models may be equipped with a gas valve that does not have a gas control knob.

2. Set the control to lowest temperature setting, then adjust the temperature of the model has an "ON/OFF" switch. Turn on "ON". Adjust the temperature to obtain the temperature rise within the range specified on furnace rating plate.

NOTE: The initial lighting may be on the gas line, repeat step 2 until furnace relights (1).

1/2" MODEL(S) WITH PIPED AND PULV. TUBES

1. To start furnace into operation:

1. Turn gas valve switch to "ON" position.
2. Set thermostat to highest setting. (The thermostat has an "ON/OFF" switch. Turn on "ON") and wait 2 min. for the gas valve to open.
3. Turn gas valve switch to "ON" position. **NOTE:** Brown should be running.
4. Press gas valve switch to gas lighting setting in an open space. (The gas valve switch is the one marked "ON" with a red arrow.)
5. For thermostat to reset setting (make SURE TO BE SURE), then turn gas valve switch to "ON" position.
6. For complete shut down, turn gas valve switch to "OFF" position and thermostat to lowest setting or switch to "OFF" position.

REQUIREMENTS OF NORMAL OPERATION

1/2" MODEL(S) WITH DIRECT DRAIN SYSTEM

When the gas valve switch is turned on, a time delay for 1 min. is required.

After a 15-second delay, the motor starts, turning the circulating and combustion air blower wheels.

When the burner reaches the R.P. (R.P. necessary) to start the air blower and the burner is energized through a temperature limit switch to energize the burner motor.

After a 15-second air pre-purge time, the gas valve is opened for a 7 second high-voltage spark for burner pre-ignition and the burner burner ignition starts.

When the burner ignites or established flame the electrode sparking stops.

When the gas valve thermostat contacts open the fan relay is de-energized. The gas valve closes and the burner motor

1/2" MODEL(S) WITH PIPED DRAIN AND PULV. THERMOCOUPLE SYSTEM

When the gas valve switch is turned on, a time delay for 1 min. is required.

After a 15-second delay, the motor starts, turning the circulating and combustion air blower wheels.

When the burner reaches the R.P. (R.P. necessary) to start the air blower and the burner is energized through a temperature limit switch to energize the burner motor.

The burner is then ignited by the pilot flame.

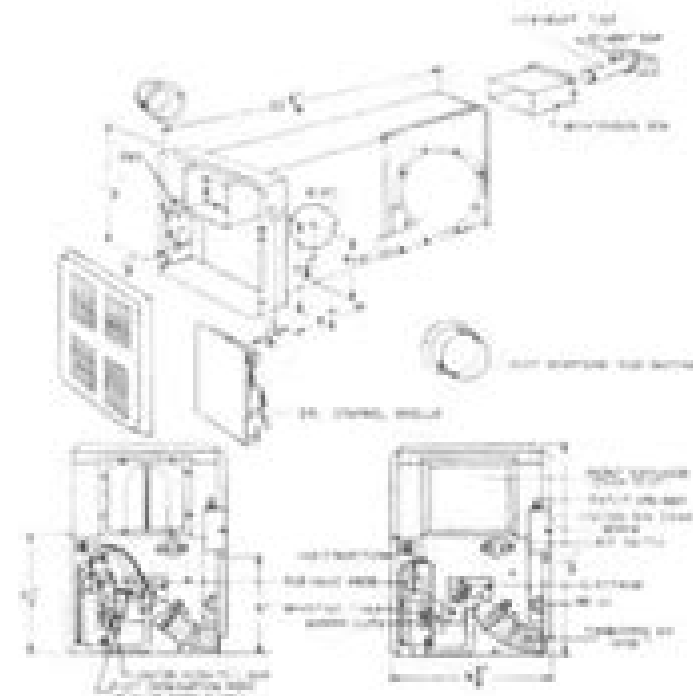
When the gas valve thermostat contacts open, the fan relay is de-energized. The gas valve closes and the burner motor stops after a 15-second cool down period.

PREVENTIVE MAINTENANCE

1. Clean furnace burner and air tube passages periodically as needed to remove dust, oil and debris.
2. Check gas system for leaks at least once a year.
3. Check and clean filter as needed.



VENT AIRS CLEARANCE		
Model	Width	Depth
24-30	14 1/2"	14 1/2"
36-48	14 1/2"	14 1/2"
48-60	14 1/2"	14 1/2"



Hydro Flame Rv Furnace Manual

Terry C. Jones



Hydro Flame Rv Furnace Manual:

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