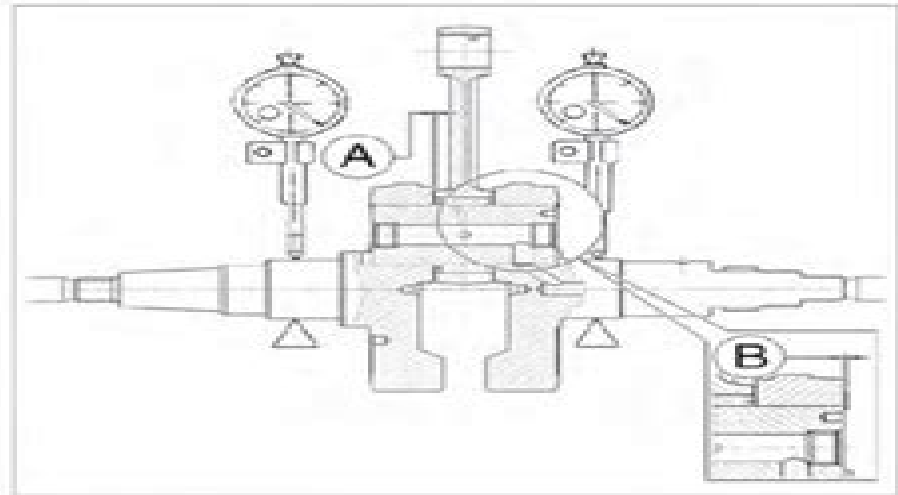




Check the connecting rod side float into the flywheels. It must be $0,4 \pm 0,5$ mm ($0,0157 \pm 0,0197$ in.).

Check the alignment of the crankshaft between centers.

Runout may not exceed 0.02 mm (0.0008 in.) at the bearing positions.

Make an initial alignment of the flywheel using a copper hammer.

A = $0,4 \pm 0,5$ mm
($0,0157 \pm 0,0197$ in.)

B = 0,5 mm (0,02 in.)
Aligned with half-flywheel



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Yi-Tong Ma



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