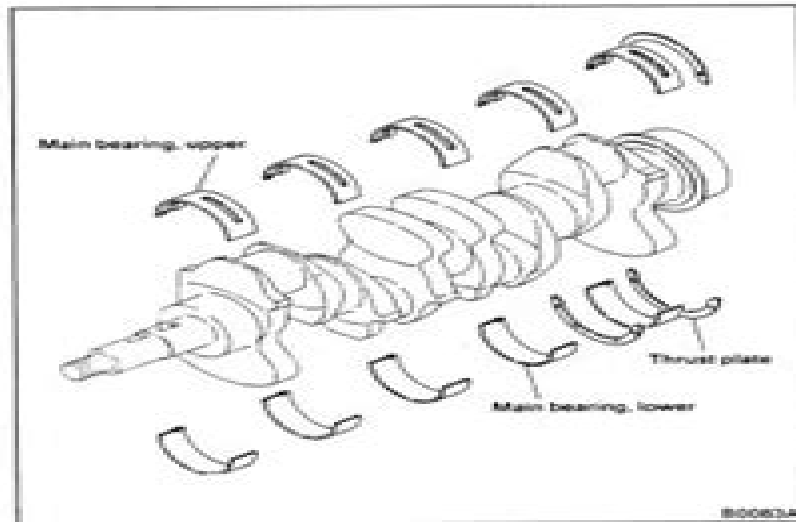


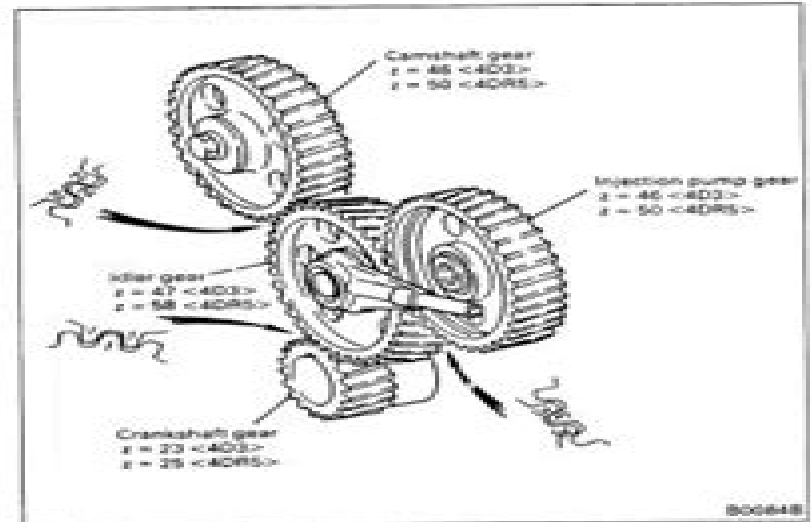
(b) Main Bearing



The main bearing is a split-style plain bearing made of special alloy plated kelmet metal with a steel back. The upper main bearing has an internal oil groove and oil hole which is aligned with the oil hole in the crankshaft.

Five pairs of main bearings are used. Split-style thrust plates are mounted with the rear pair of main bearings.

(7) Timing Gear

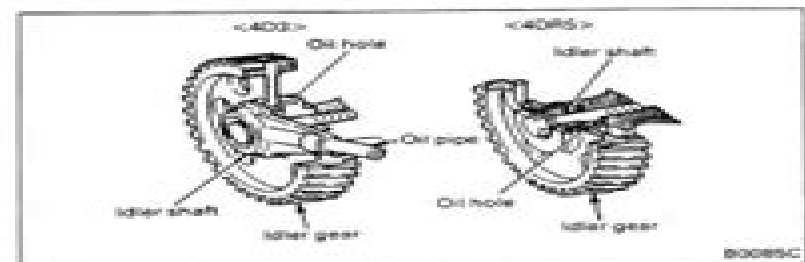


The timing gears are housed in the timing gear case at the front of the engine. Illustration shows the gear train.

Each gear is a helical gear machined by a shaving machine to high precision and surface-treated for enhanced durability.

A timing mark is stamped on each gear. At reassembly, correct meshing can be achieved by aligning these marks.

A bushing is press-fitted into the idler gear which turns on the idler shaft. The oil hole drilled through the idler shaft and gear provides an oil passage for lubrication of bushing and gears.



On 4D3 engines, an oil pipe is installed in the idler shaft that is used for forced lubrication of the injection pump gear.

Mitsubishi 4d31 Service Manual

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