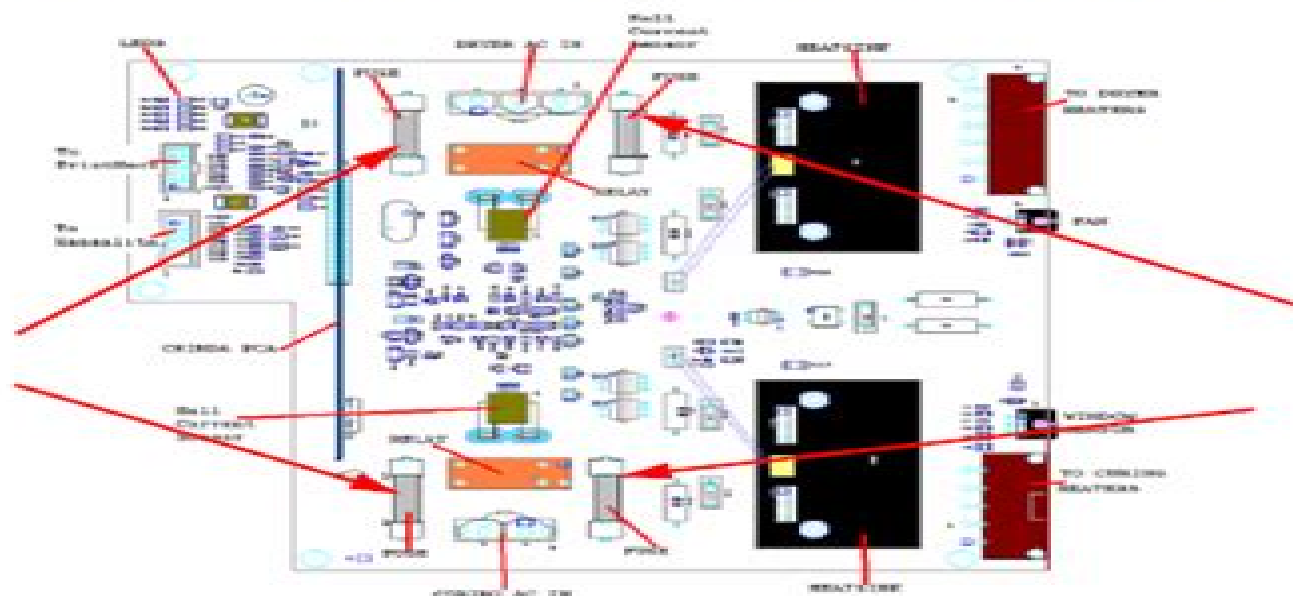


LEDs	Status	Troubleshooting
<ul style="list-style-type: none"> <li>24v Present</li> <li>Relays Active</li> <li>Relays Enabled</li> <li>Heat</li> <li>5v present</li> </ul>	Error Status. The relays have been enabled during a HALT condition.	<ul style="list-style-type: none"> <li>Replace the Heaters Control Assembly <a href="#">→ page 465</a>.</li> </ul>
<ul style="list-style-type: none"> <li>24v Present</li> <li>Relays Active</li> <li>Relays Enabled</li> <li>Heat</li> <li>5v present</li> </ul>	Abnormal status. No 5 volts available. There is 24v present, but the 5volts from the PrintMech is not arriving	<ul style="list-style-type: none"> <li>Check the cables and connections between the PSU, the PrintMech, Sausalito and the Heaters Control PCA.</li> <li>If connections OK, replace the Heaters Control Assembly <a href="#">→ page 465</a>.</li> </ul>
<ul style="list-style-type: none"> <li>24v Present</li> <li>Relays Active</li> <li>Relays Enabled</li> <li>Heat</li> <li>5v present</li> </ul> <p><b>DANGER</b></p>	A HALT condition is present, but the relays are active (Warning). Although the HALT signal is active, the relays are enables and active. This could lead to a safety hazard.	<ul style="list-style-type: none"> <li><b>TURN OFF THE PRINTER</b></li> <li>Replace the Heaters Control Assembly <a href="#">→ page 465</a>.</li> </ul>

## Where to check the power fuses

If you need to check if the power fuses are blown, remove the cover from the Power Control Module, two access two PCAs. Using a multimeter you can then check the fuses shown in the diagram below.



# Hp L25500 Service Manual

**Ying-Ying Zheng**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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