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## Welding Level 2, Module 9 questions and answers

no postweld cleaning is necessary - answer Since there is no flux in GTAW welding,

\_\_\_\_\_.

rear deflector material and a face shield. - answer When a hard hat is required while welding, use one that allows the attachment of \_\_\_\_\_.

any welding or cutting - answer Approved fire extinguishers must be available before

\_\_\_\_\_.

has little or no cleaning action - answer Clean the steel plate before welding to remove mill scale, because the direct current electrode negative (DCEN) used in GTAW has

\_\_\_\_\_.

the table or workpiece. - answer When setting a welding machine for GTAW use, connect the clamp of the workpiece lead to \_\_\_\_\_.

pointing in the direction of weld progression - answer A push angle is the travel angle created when the torch is tilted back so that the electrode is \_\_\_\_\_.

20 degrees - answer In the freehand handling technique, the filler rod is held at an angle of about \_\_\_\_\_ above the base metal surface and in line with the weld.

the electrode must be removed and cleaned - answer If the tungsten electrode touches the filler metal or weld puddle, \_\_\_\_\_.

# Modern Welding Chapter 2 Answers

**Michael Rajnik**



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