

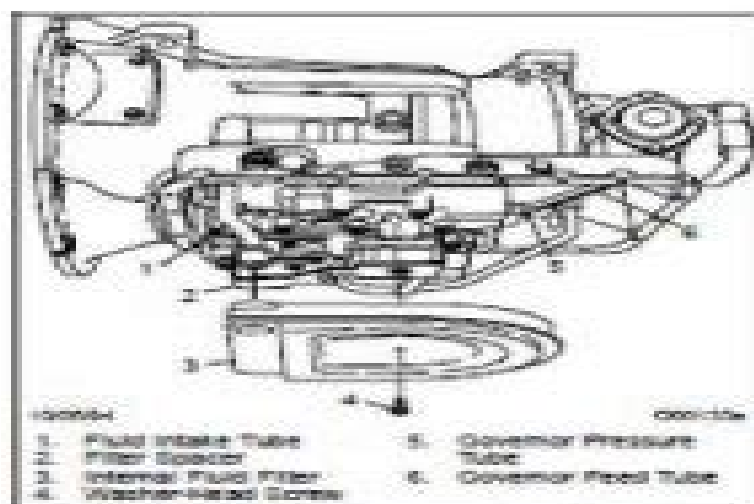


Fig. 1, AT Series Transmission Filter

11. Submerge a new oil pan gasket in transmission fluid for five minutes. Then, place the gasket on the pan; do not use any substance as a gasket retainer.

IMPORTANT: Do not use gasket-sealing compounds any place inside of the transmission or where they might be washed into the transmission. Also, non-soluble vegetable-based cooking compounds or fibrous greases must not be used inside of the transmission.

12. Install the oil pan and gasket.

- 12.1 Guide the pan and gasket carefully into place. Guard against dirt or foreign material entering the pan. Retain the pan with four 5/16-18 washer-head screws, installed by hand in the corners of the pan.
- 12.2 Install the remaining washer-head screws by hand, carefully threading each through the gasket and into the transmission. Bottom all of the screws before tightening any of them.

- 12.3 Tighten all of the screws evenly: 10 to 15 lbf-ft (14 to 20 N-m). Check the gasket fit while the screws are being tightened.

IMPORTANT: The oil pan bolts must maintain a minimum torque of 60 lbf-in (6.80 N-cm) after the oil pan gasket has taken a set.

13. Install the fill tube at the side of the pan. Tighten the tube fitting 90 to 100 lbf-ft (122 to 136 N-m).
14. Install the drain plug and gasket, and tighten the plug 15 to 20 lbf-ft (20 to 27 N-m).
15. Replace the external (auxiliary) fluid filter.
16. Clean the area around the fill tube and remove the dipstick. Using a clean funnel in the fill tube, add transmission fluid. See [Table 1](#) for approved transmission lubricants, and [Table 2](#) for lubricant capacities.

Approved Transmission Lubricants*	
Lubricant Type	Temperature
Devcon II ATF	-28° to +130°F (-32° to +48°C)
Transynd Synthetic ATF	-28° to +130°F (-32° to +48°C)

* Fluids filled with Devcon II. For off-highway operation or where ambient temperature is consistently above +80°F (+27°C) or below -20°F (-29°C), see the manufacturer's fluid recommendations.

Table 1, Approved Transmission Lubricants

Lubricant Capacities, AT1000/2000/3400MD Series Transmissions	
Model	Refill Capacity**: quarts (liters)
AT-642	16.0 (16.1)
AT-648	21.0 (19.9)
1000/2000/3400 Standard Sump	10.4 (10)
1000/2000/3400 Shallow Sump	7.4 (7)
MD-3060P	17.6 (16.6)
MD-3060PH	

** Quantities listed are approximate. Add the recommended amount of fluid as listed under refill capacity, then perform a "wet check" and add fluid as needed. Do not overfill.

Table 2, Lubricant Capacities, AT1000/2000/3400MD Series Transmissions

17. Check and adjust the fluid level using the procedure under "Transmission Fluid Level Checking."

Mb45 Owners Manual

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Mb45 Owners Manual:

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- Chapter 1: Introduction to Mb45 Owners Manual
- Chapter 2: Essential Elements of Mb45 Owners Manual
- Chapter 3: Mb45 Owners Manual in Everyday Life
- Chapter 4: Mb45 Owners Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of Mb45 Owners Manual. This chapter will explore what Mb45 Owners Manual is, why Mb45 Owners Manual is vital, and how to effectively learn about Mb45 Owners Manual.
3. In chapter 2, this book will delve into the foundational concepts of Mb45 Owners Manual. This chapter will elucidate the essential principles that need to be understood to grasp Mb45 Owners Manual in its entirety.
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