

# JIT Implementation Manual

The Complete Guide to  
Just-in-Time Manufacturing  
Second Edition

**Volume 5**  
**Standardized Operations –**  
**Jidoka and Maintenance/Safety**

**HIROYUKI HIRANO**



CRC Press  
Taylor & Francis Group

A PRODUCTIVITY PRESS BOOK

# Jit Implementation Manual

**Hiroyuki Hirano**



## **Jit Implementation Manual:**

*JIT Implementation Manual* Hiroyuki Hirano, 2009-04-27 The one manual that every corporate executive should read again and again re released for the first time in an affordable paperback version Known as the JIT bible in Japan this six volume set present the genius of Hiroyuki Hirano who leaves no detail to chance in explaining how to implement and maintain a Just in Time manufacturing program Encyclopedic in scope it provides unparalleled information on every aspect of JIT from its philosophical underpinnings to the myriad systems techniques and tools for virtually every factory setting Offers practical examples in support of lean implementation and quality maintenance Provides JIT management forms that Hirano uses to implement JIT Awareness Revolutions Contains answers to every problem a JIT professional will face and multiple options for every stage of JIT implementation This book is a compendium of the experiences and knowledge I have gained during many years of enthusiastic work in battling waste in factories and promoting the development of JIT production As such this is a manual for professional consultants It enables them to tell the plain truth and to overcome vexing problems This book is not for sale to the general public I would not want it to be sold that way It is a book for manufacturing companies that are fighting desperately for survival and that will go to any length to improve their factories and overcome the obstacles to success One could even call this book a bible for corporate survival Hiroyuki Hirano February 1989 from the Introduction Volume 1 The Just In Time Production System Volume 2 Waste and the 5S s Volume 3 Flow Manufacturing Multi Process Operations and Kanban Volume 4 Leveling Changeover and Quality Assurance Volume 5 Standardized Operations Jidoka and Maintenance Safety Volume 6 JIT Implementation Forms and Charts While each of the volumes is available individually we have affordably priced the set to honor Hirano s recommendation that readers avoid taking a piecemeal approach The overall flow is the most important aspect of production and the key ingredient for creating a good overall flow is comprehensive improvement Catalog no PP9013 March 2009 999 pp ISBN 978 1 4200 9013 0 199 95 121 00 This book is a compendium of the experiences and knowledge I have gained during many years of enthusiastic work in battling waste in factories and promoting the development of JIT production As such this is a manual for professional consultants It enables them to tell the plain truth and to overcome vexing problems This book is not for sale to the general public I would not want it to be sold that way It is a book for manufacturing companies that are fighting desperately for survival and that will go to any length to improve their factories and overcome the obstacles to success One could even call this book a bible for corporate survival Hiroyuki Hirano February 1989 from the Introduction

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precautions and procedures for developing them Outlining the key topic of labor cost reduction and steps to achieving it this definitive volume also covers the essentials of kanban and visual control systems in a flow manufacturing environment JIT Implementation Manual -- The Complete Guide to Just-In-Time Manufacturing Hiroyuki Hirano,Raif Notarangelo,2009-04-27 It is a book for manufacturing companies that are fighting desperately for survival and that will go to any length to improve their factories and overcome the obstacles to success One could even call this book a bible for corporate survival Hiroyuki Hirano Known as the JIT bible in Japan JIT Implementation Manual The Complete Guide to JIT Implementation Manual -- The Complete Guide to Just-In-Time Manufacturing Hiroyuki Hirano,2009-04-27 It is a book for manufacturing companies that are fighting desperately for survival and that will go to any length to improve their factories and overcome the obstacles to success One could even call this book a bible for corporate survival Hiroyuki Hirano Known as the JIT bible in Japan JIT Implementation Manual The Complete Guide to **JIT Implementation Manual: The just-in-time production system** Hiroyuki Hirano,2009 JIT Implementation Manual -- The Complete Guide to Just-In-Time Manufacturing Hiroyuki Hirano,Andrew Carlin,Hal S. Stern,Donald B. Rubin,2009-04-27 It is a book for manufacturing companies that are fighting desperately for survival and that will go to any length to improve their factories and overcome the obstacles to success One could even call this book a bible for corporate survival Hiroyuki Hirano Known as the JIT bible in Japan JIT Implementation Manual The Complete Guide to **JIT Implementation Manual -- The Complete Guide to Just-In-Time Manufacturing** Hiroyuki Hirano,2009-04-27 It is a book for manufacturing companies that are fighting desperately for survival and that will go to any length to improve their factories and overcome the obstacles to success One could even call this book a bible for corporate survival Hiroyuki Hirano Known as the JIT bible in Japan JIT Implementation Manual The Complete Guide to Just in Time Manufacturing presents the genius of Hiroyuki Hirano a top international consultant with vast experience throughout Asia and the West Encyclopedic in scope this six volume practical reference provides unparalleled information on every aspect of JIT the waste eliminating market oriented production system This historic yet timeless classic is just as crucial in today s fast changing global marketplace as when it first published in Japan 20 years ago Volume 2 Waste and the 5S s provides a comprehensive overview of the concepts of waste in manufacturing and methods of discovering removing and preventing the creation of waste It also teaches the 5S system a method for organizing the workplace to eliminate waste demonstrating how to use red tags for visual control and signboards for visual orderliness The book also illustrates how to organize jigs and tools *JIT Implementation Manual: Waste and the 5S's* Hiroyuki Hirano,2009 *JIT Implementation Manual* Hiroyuki Hirano,2019-02-13 The one manual that every corporate executive should read again and again re released for the first time in an affordable paperback version Known as the JIT bible in Japan this six volume set present the genius of Hiroyuki Hirano who leaves no detail to chance in explaining ho *JIT Implementation Manual -- The Complete Guide to Just-In-Time Manufacturing* Hiroyuki Hirano,2009-04-27 It is a book for manufacturing companies that are fighting

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**JIT Implementation Manual** Hiroyuki Hirano, 1990-06-01 The product of many years of research and development by international JIT consultant Hiroyuki Hirano The JIT Implementation Manual is the most comprehensive material found anywhere for setting up a complete JIT program And now by special arrangement with the author the price of this extraordinary tool has been drastically reduced Stressing the importance of overall flow in production Hirano warns against a piecemeal approach to JIT and presents a thorough systematic process for you to follow The manual shows you exactly how to plan enact monitor and standardize each of the 11 main types of JIT improvements flow production multi process operators manpower reduction kanban visual control leveling changeover quality assurance standard operation human automation maintenance and safety If you re a corporate strategist JIT leader or consultant who wants to eliminate waste in your manufacturing processes here is the best permanent in house resource to guide you step by step through every phase of JIT implementation It comes highly recommended and will bring you penetrating insight and lasting support for your JIT implementation efforts Hirano calls the JIT Implementation Manual the bible for corporate survival in manufacturing companies fighting to improve factories and overcome obstacles to measurable success You ll find the most detailed and extensive JIT procedures ever documented The Manual describes innovative engineering techniques to scientifically identify and eliminate waste helps you construct a market oriented production system necessary to compete in today s fast changing global marketplace enables professional consultants to uncover and remedy deep seated problems gives JIT trainers helpful scenarios of how to respond to resistance from workers details methods for fostering motivation and employee involvement includes scores of prototype vouchers lists and forms that can be photocopied and used immediately illustrates JIT techniques centered on flow management with pertinent case studies The chapter by chapter summary provides a detailed

outline of the massive body. At over 1000 pages the manual is packed with illustrations, photographs, tables, and every critical JIT management form. The two volume work is bound in durable vinyl and comes in a handsome slipcase for convenient storage.

JIT Implementation Manual -- The Complete Guide to Just-In-Time Manufacturing Hiroyuki Hirano, 2009-04-27. It is a book for manufacturing companies that are fighting desperately for survival and that will go to any length to improve their factories and overcome the obstacles to success. One could even call this book a bible for corporate survival. Hiroyuki Hirano, known as the JIT bible in Japan. JIT Implementation Manual: The Complete Guide to Just in Time Manufacturing presents the genius of Hiroyuki Hirano, a top international consultant with vast experience throughout Asia and the West. Encyclopedic in scope, this six volume practical reference provides unparalleled information on every aspect of JIT, the waste eliminating market oriented production system. This historic yet timeless classic is just as crucial in today's fast changing global marketplace as when it was first published in Japan 20 years ago. Covering all the techniques essential to setting up a flow production system in manufacturing, Volume 3: Flow Manufacturing, Multi Process Operations, and Kanban includes a basic introduction to the relationship between inventory and flow production and their roles in manufacturing. It also provides discussion of multi process operations and precautions and procedures for developing them. Outlining the key topic of labor cost reduction and steps to achieving it, this definitive volume also covers the essentials of kanban and visual control systems in a flow manufacturing environment.

JIT Implementation Manual: Standardized operations : jidoka and maintenance Hiroyuki Hirano, 2009.

**JIT Implementation Manual -- The Complete Guide to Just-In-Time Manufacturing** Hiroyuki Hirano, 2009-04-27. It is a book for manufacturing companies that are fighting desperately for survival and that will go to any length to improve their factories and overcome the obstacles to success. One could even call this book a bible for corporate survival. Hiroyuki Hirano, known as the JIT bible in Japan. JIT Implementation Manual: The Complete Guide to Just in Time Manufacturing presents the genius of Hiroyuki Hirano, a top international consultant with vast experience throughout Asia and the West. Encyclopedic in scope, this six volume practical reference provides unparalleled information on every aspect of JIT, the waste eliminating market oriented production system. This historic yet timeless classic is just as crucial in today's fast changing global marketplace as when it was first published in Japan 20 years ago. Providing a comprehensive introduction to the just in time production system, Volume 1: The Just in Time Production System dispels outdated myths and ideas about manufacturing that are still prevalent. Supplying essential background information on the JIT approach to production management, this user friendly resource builds a strong foundation for implementation.

**JIT Implementation Manual**, 1990.

**JIT Implementation Manual** Hiroyuki Hirano, 2009.

This book delves into Jit Implementation Manual. Jit Implementation Manual is a vital topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Jit Implementation Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:

- Chapter 1: Introduction to Jit Implementation Manual
- Chapter 2: Essential Elements of Jit Implementation Manual
- Chapter 3: Jit Implementation Manual in Everyday Life
- Chapter 4: Jit Implementation Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, this book will provide an overview of Jit Implementation Manual. The first chapter will explore what Jit Implementation Manual is, why Jit Implementation Manual is vital, and how to effectively learn about Jit Implementation Manual.
3. In chapter 2, the author will delve into the foundational concepts of Jit Implementation Manual. This chapter will elucidate the essential principles that need to be understood to grasp Jit Implementation Manual in its entirety.
4. In chapter 3, this book will examine the practical applications of Jit Implementation Manual in daily life. The third chapter will showcase real-world examples of how Jit Implementation Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, the author will scrutinize the relevance of Jit Implementation Manual in specific contexts. This chapter will explore how Jit Implementation Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, the author will draw a conclusion about Jit Implementation Manual. The final chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Jit Implementation Manual.

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