



Illustr. 5. Right side view of tractor.

12. Remove the snap ring and PTO front bearing retaining cap from the clutch housing.

NOTE: These parts are removed through the front (dry) compartment of the clutch housing.

13. Straighten the nut lock, remove the nut, lock washer and flat washer from the front PTO drive shaft.

14. Remove the internal cap screws securing the rear frame to the clutch housing. Observe cap screw length variation for re-assembly.

15. 3414 Tractor: Disconnect the loader frame from the rear axle housings. Support the frame on safety stands (Illustr. 7).

16. Remove the external cap screws "A" (Illustr. 5), from each side of the clutch housing.

17. Install the rear jack stand with the necessary bracket to the rear frame or swinging drawbar frame.

NOTE: Pipe bracket (Illustr. 1), used on tractors without swinging drawbar frame, is secured to the differential housing lugs by inserting stub shafts through the lugs and into the pipe ends.

18. 3414 Tractor: Support the clutch housing and engine with a floor jack and jack plate (Illustr. 6).

19. B-414 Tractors: Support the clutch housing and engine using FES 11-1 jack stand with FES 11-13 adapter plates.

20. Remove the external cap screw "B" (Illustr. 5) on each side of the clutch housing.

CAUTION: Block the front wheels so that front section of the tractor cannot move rearward when the tractor is split.

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National Emergency Council (U.S.)



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International 434 Tractor ,1968 *Service Manual* ,1968 **Daily Revised Manual of Emergency Recovery Agencies and Facilities Provided by The United States Government** National Emergency Council (U.S.),1934 **Daily Revised Manual of Emergency Recovery Agencies and Facilities Provided by the United States Government** National Emergency Council (U.S.),1934 Index of Technical Publications United States. Department of the Army,1977
Chilton's Motor Age Flat Rate and Service Manual ,1939 Chilton's Truck and Van Repair Manual Chilton Automotive Books,1980 United States Government Manual ,1935 *Motor's Truck Repair Manual* ,1953 Chilton's Truck and Van Repair Manual, 1977-1984 ,1984 **British Power Farmer and Agricultural Engineer** ,1991 The International Operating Engineer ,1956 *Moody's Industrial Manual* ,1929 Operator's, organizational, direct support and general support maintenance manual (including repair parts information and supplemenatal [sic] maintenance instructions) ,1981
Moody's Manual of Railroads and Corporation Securities ,1908 Moody's Manual of Investments John Sherman Porter,1929 American government securities 1928 53 in 5 annual vols v 1 Railroad securities 1952 53 Transportation v 2 Industrial securities v 3 Public utility securities v 4 Government securities 1928 54 v 5 Banks insurance companies investment trusts real estate finance and credit companies 1928 54 **Operator's Manual : International 1501 Loader for International B 414 and 434 Tractors** International Harvester Company,1968* **Moody's Manual of Investments: American and Foreign** ,1924 **Mechanical Handling and Works Equipment** ,1919 *United States Government Publications Monthly Catalog* ,1944

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