

TSB 11-8-4 (Continued)

11. Remove the main control assembly.

a. Thermal valve assembly may fall out.

12. Remove the front pump adapter seal. (Figure 2)

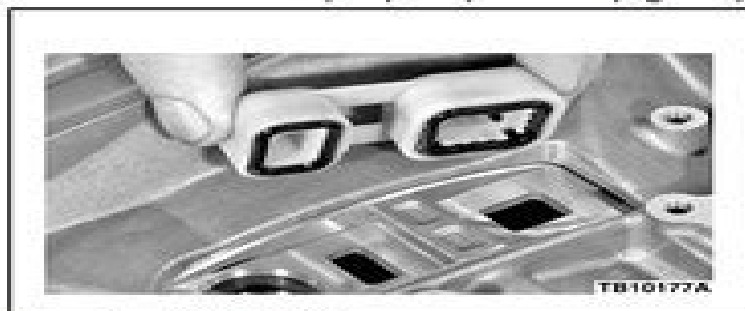


Figure 2 - Article 11-8-4

13. Remove and discard the 13 front pump-to-case bolts and washers.

14. Using ESST 307-553 and 100-001 remove pump from case.

a. The selective shim may come out while removing the front pump.

15. Place pump assembly on bench and note orientation of pump body to pump assembly to aid in reassembly.

16. Remove and discard the outer pump assembly O-ring seal.

17. Loosen all 11 pump body to pump assembly fasteners and carefully push down on the loosened fasteners to remove pump and gear assembly and discard. (Figure 3)



Figure 3 - Article 11-8-4

a. Verify both inner and outer gears have the Dot facing up on the new pump body and gears. Use care to keep pump gears from falling out of pump body. (Figure 4)



Figure 4 - Article 11-8-4

18. Lube new pump body and gear assembly outer pump body O-ring with clean transmission fluid and align new pump body and gear assembly to pump plate and stator and carefully install into the pump plate and stator. (Figure 5)

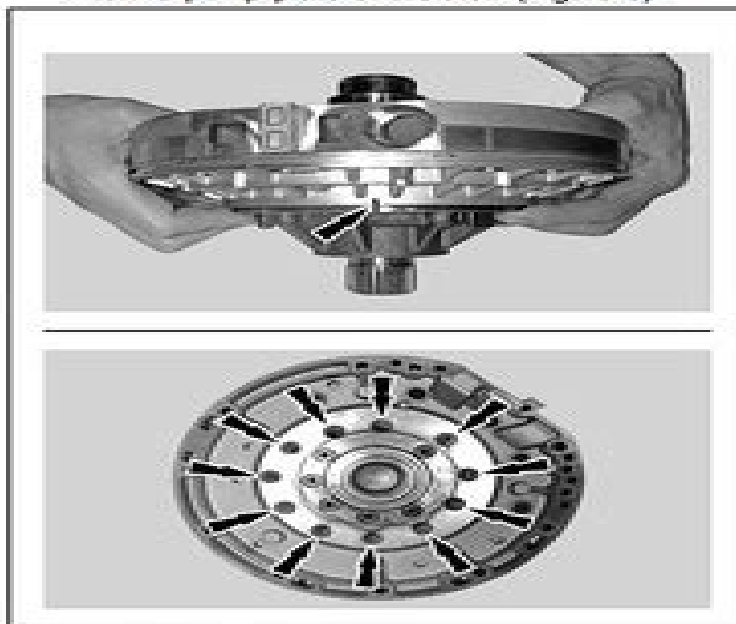


Figure 5 - Article 11-8-4

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Table of Contents Ford Service Bulletins Recalls

1. Understanding the eBook Ford Service Bulletins Recalls
 - The Rise of Digital Reading Ford Service Bulletins Recalls
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford Service Bulletins Recalls
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford Service Bulletins Recalls
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Service Bulletins Recalls
 - Personalized Recommendations
 - Ford Service Bulletins Recalls User Reviews and Ratings
 - Ford Service Bulletins Recalls and Bestseller Lists
5. Accessing Ford Service Bulletins Recalls Free and Paid eBooks
 - Ford Service Bulletins Recalls Public Domain eBooks

- Ford Service Bulletins Recalls eBook Subscription Services
- Ford Service Bulletins Recalls Budget-Friendly Options
- 6. Navigating Ford Service Bulletins Recalls eBook Formats
 - ePub, PDF, MOBI, and More
 - Ford Service Bulletins Recalls Compatibility with Devices
 - Ford Service Bulletins Recalls Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford Service Bulletins Recalls
 - Highlighting and Note-Taking Ford Service Bulletins Recalls
 - Interactive Elements Ford Service Bulletins Recalls
- 8. Staying Engaged with Ford Service Bulletins Recalls
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford Service Bulletins Recalls
- 9. Balancing eBooks and Physical Books Ford Service Bulletins Recalls
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford Service Bulletins Recalls
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ford Service Bulletins Recalls
 - Setting Reading Goals Ford Service Bulletins Recalls
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford Service Bulletins Recalls
 - Fact-Checking eBook Content of Ford Service Bulletins Recalls
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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