

Nissan Frontier 2015-2020 Workshop Manual

CYLINDER BLOCK

Exploded View



- | | | |
|------------------------------------|--------------------------|--------------------------|
| ① Crankshaft position sensor (CKP) | ① Crankshaft | ① Crankshaft |
| ② Oil temperature sensor | ② Oil pump | ② Piston |
| ③ Second ring | ③ Oil ring | ③ Connecting rod |
| ④ Third ring | ④ Piston pin | ④ Connecting rod bearing |
| ⑤ Oil pin | ⑤ Connecting rod bearing | ⑤ Lower cylinder block |
| ⑥ Lower pin | ⑥ Lower cylinder block | ⑥ Oil level gauge |
| ⑦ Oil level gauge | ⑦ Thrust bearing | ⑦ Crankshaft key |
| ⑧ Thrust plate | ⑧ Crankshaft key | ⑧ Crankshaft |
| ⑨ Crankshaft | ⑨ Crankshaft | ⑨ Crankshaft |
| ⑩ Crankshaft | ⑩ Crankshaft | ⑩ Crankshaft |

Turn bolts 50 degrees clockwise (angle tightening).

CAUTION

- Confirm the tightening angle by using an angle wrench (SST: W710152100) — ① (A) or protrusion. Refer to the figure by visual inspection without the test.
- After tightening connecting rod cap bolt, check that the connecting rod rotates smoothly.
- Check the connecting rod side clearance.
- Check the piston protrusion. Refer to the figure.

Install balancer unit with the following procedure:

CAUTION

When any one of the components below is replaced, adjust backlash of the balancer unit. Refer to the figure.

- Crankshaft
- Cylinder block
- Balancer unit

Check the oil level at the TDC of its compression stroke. Refer to the figure.

Oil level set pin (DOT — Max. 1750g (A)).

Place the oil level set pin (A) in the oil level set hole of the balancer unit (B) and place the oil level set pin (C) on the oil level set hole of the cylinder block side, and place them (B) of balancer unit as shown in the figure.

① Engine test

Install the balancer unit fixed with fixing pin (A) to cylinder block together with baffle plate (B).

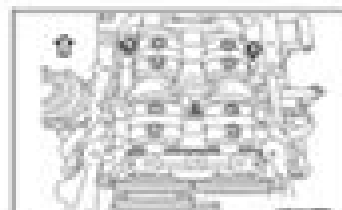
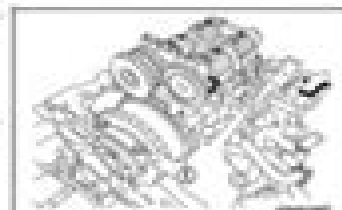
① Engine test

CAUTION

The balancer unit weights must be positioned on the opposite side to the crankshaft.

Temporarily tighten balancer unit mounting bolt (B).

① Engine test



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Kathleen Armour



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