

MD200G PROCESS INTEGRATION

The MD200G is one of a family of Murata turning machines that incorporate live tooling. The standard MD200G has twin A2-6, 30 hp spindles and two independent 10 station turners.

Cross, face, or angular live tool heads can be mounted on any turret station. The standard live tool speed is 3000 rpm with special application live tool heads of up to 9000 rpm. The live tool motor power is 4kW (5 hp) and maximum live tool size is Ø20mm (3/4") for milling and M16 tap. Spindle C-axis is standard on the MD200G allowing for milling, contouring, or other special applications.

A typical and frequent application for the MD200G has been automotive wheel, inner and outer hubs. On the MD200G, this part is not only turned, faced and bored, but the wheel bolt hole pattern is drilled, and chamfered.



MD200G High Speed, Twin Spindle
CNC Turning Center

Op. 12	110 sec/part turn flange OD, face, turn OD-bearing diameters, drill and bore ID
Op. 20	130 sec/part face flange, bore ID, live tool drill (5) Ø13mm holes with chamfer and back chamfer

The customer has a complete part off one twin spindle machine.

Other successful projects completed on the MD200G have been:

- locating and cross holes on automotive compressor housings
- bolt hole patterns on pillow block housings
- bolt holes and locator hole on axle end caps
- retainer slot on hydraulic cylinder nuts

Total project machine cost savings, full automation, and flexibility are critical decision points in choosing the MD200G.

To view a video of the MD200G on YouTube, search **MurataMachinery** (no space).

Muratec C34user Guide

Michal Rosen-Zvi



Muratec C34user Guide:

Reviewing **Muratec C34user Guide**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is actually astonishing. Within the pages of "**Muratec C34user Guide**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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