

Suggestion

1. Reassembling sequence

To reassemble, follow the reverse of disassembly sequence.

2. Placing the torque converter housing

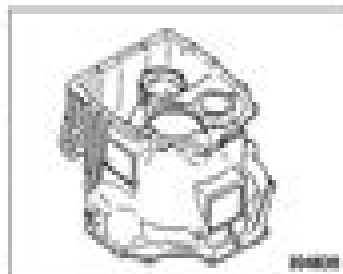
Lay the torque converter housing with its engine side down.

3. Applying grease

Apply grease to the tips of the oil seals of the pump assembly and transmission housing.

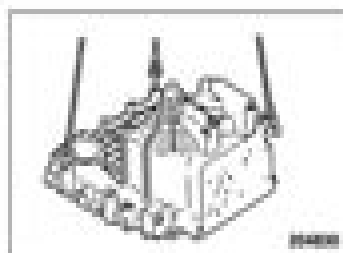
4. Applying oil on seal ring

Coat the input shaft seal ring with automatic transmission fluid.



5. Mounting the transmission housing

Set the transmission housing to a level with slugs and eye bolts. Lower the housing onto the torque converter housing by aligning the input shaft with the transmission.

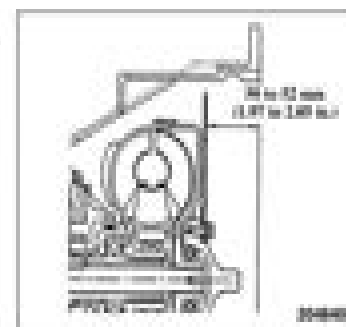


6. Installing pump assembly

- (1) Lay the transmission housing in a normal position.
- (2) Drive the input shaft (which has not been inserted into the transmission yet) into position with a copper rod from the torque converter side.
- (3) Tighten two torque converter housing mounting bolts.
- (4) Pin the O-ring on the pump assembly. Apply grease to the O-ring, and install the pump assembly to the torque converter assembly. Be sure to install the O-ring in the oil inlet port.

7. Installing torque converter

- (1) Install the torque converter in position by mating the splines of main shaft and by positioning the groove of pump-drive gear correctly.
- (2) Make sure that the distance between the end face of torque converter housing and the mating face of flexible plate is 50 to 52 mm (1.97 to 2.05 in.).
- (3) Support the flexible plate to the torque converter housing with a wire to prevent the torque converter from slipping out of position until the torque converter is coupled to the engine.



8. Filling torque converter with ATF

Fill the torque converter after the transmission has been mounted on the truck and the engine is ready to be started.

Run the engine at idle speed for a while. Stop the engine and, after 1 minute, check the oil level in the transmission with the oil level gauge in 15 minutes.

Mc Service Manual 28

Karin Nielsen-Saines



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