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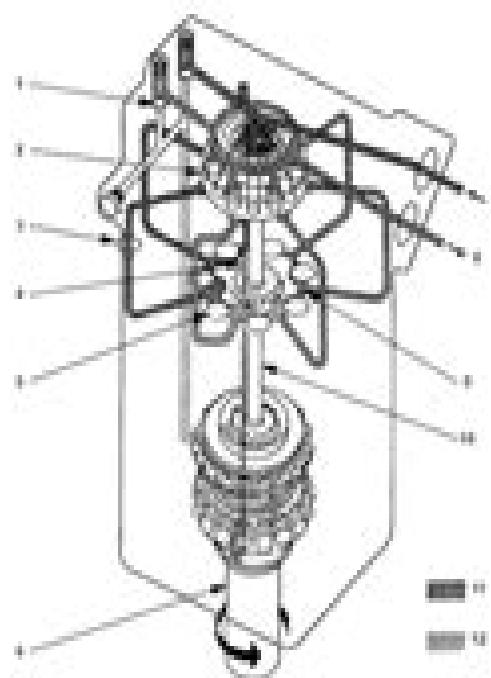
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COMPONENT OPERATION / Steering Valve

Operational Principle

The pressure oil delivered from port 10A (7) flows into the chambers in gender (2) through valve (2) and port valve plate (3). Star (6) is axially installed to valve drive (4) and drive (10). Therefore, when the pressure oil flows into gender (2), star (6) in gender (2) revolves while rotating on its axis. The rotation force of star (6) drives piston shaft (5).

In addition, the rotation force of star (6) drives valve (2) via valve drive (4). Valve (2) has 12 ports which offer oil passages for both the high and low pressure oil respectively. Valve plate (3) has seven ports connected to the lower chambers in gender (2). When valve (2) is driven, the relative position between valve plate (3) and valve (2) changes so that the pressure of oil port position is displaced in sequence, producing continuous rotation force.



HYDRAULIC

 1 - Valve Drive
2 - Valve
3 - Port Valve Plate

 4 - Valve Drive
5 - Piston Shaft
6 - Star

 7 - Port 10A
8 - Port 10B
9 - Star Chamber

 10 - Drive
11 - High Pressure Oil
12 - Return Oil

Hitachi Ex16 2b Ex17 2b Excavator Service Manual

Victor M. Corman



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Service Manual Caterpillar Inc.Peoria, Ill.,1997 *Repair/Service Manuals, Excavator ,1974*

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