

ENGINE COMPONENT PARTS DISMOUNTING AND MOUNTING

SPECIAL TOOL

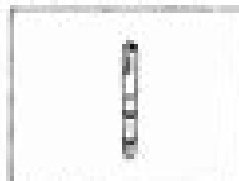
Prior to starting an engine overhaul, it is necessary to have these special tools.

FLYWHEEL SETTING TOOL



06612-2000 for 6040
06612-2100 for 6040-7

V-BELT TENSION GAUGE



06644-1210



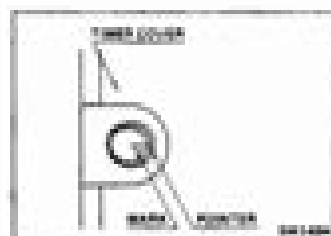
FUEL INJECTION PUMP

IMPORTANT POINTS - DISMOUNTING

REMOVE THE INJECTION PUMP

1. Disconnect the fuel lines, oil lines and engine control lines.
2. Turn the crankshaft counterclockwise viewed from the flywheel side to align the injection timing marks on the flywheel at "A" before top dead center for No. 1 cylinder on compression stroke.

Injection Timing (A°): Refer to section DATA AND SPECIFICATIONS.



3. Remove the timing inspection hole plug.
Check that the injection timing mark on the automatic cover is aligned with timing cover pointer.

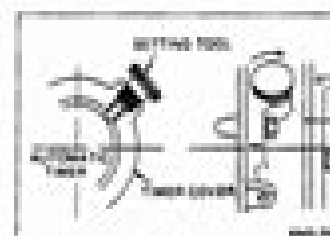


4. If not, remove the timing gear cover and then loosen the drive gear timing bolts.

NOTE: Do not remove the drive gear timing bolts.

5. Rotate the drive gear clockwise to align the injection timing and then tighten the drive gear timing bolts.

Tightening Torque: 300-350 kg-cm (22-25 ft-cm)



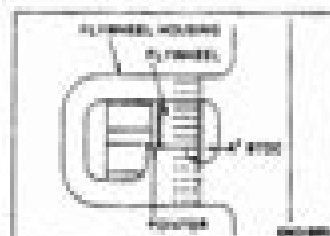
6. Lock the automatic cover with a special tool.

Special Tool: Flywheel Setting Tool (06612-2000 for 6040)
(06612-2100 for 6040-7)



7. Loosen the timing cover fitting bolts (B) and then remove the injection pump with timing cover.

NOTE: Do not loosen the injection pump body fitting nuts (C).

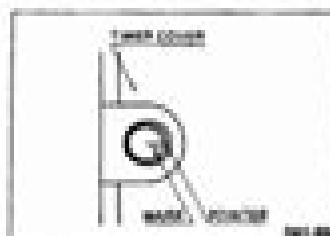


IMPORTANT POINTS - MOUNTING

INSTALL THE INJECTION PUMP

1. Check that the injection timing mark on the flywheel is aligned with flywheel housing pointer.

Injection Timing (A°): Refer to section DATA AND SPECIFICATIONS.



2. Check that the injection timing mark on the automatic cover is aligned with timing cover pointer.
Then, adjust the injection timing.

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Table of Contents Hino W04d Workshop Manual

1. Understanding the eBook Hino W04d Workshop Manual
 - The Rise of Digital Reading Hino W04d Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hino W04d Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hino W04d Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hino W04d Workshop Manual
 - Personalized Recommendations
 - Hino W04d Workshop Manual User Reviews and Ratings
 - Hino W04d Workshop Manual and Bestseller Lists

5. Accessing Hino W04d Workshop Manual Free and Paid eBooks
 - Hino W04d Workshop Manual Public Domain eBooks
 - Hino W04d Workshop Manual eBook Subscription Services
 - Hino W04d Workshop Manual Budget-Friendly Options
6. Navigating Hino W04d Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hino W04d Workshop Manual Compatibility with Devices
 - Hino W04d Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hino W04d Workshop Manual
 - Highlighting and Note-Taking Hino W04d Workshop Manual
 - Interactive Elements Hino W04d Workshop Manual
8. Staying Engaged with Hino W04d Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hino W04d Workshop Manual
9. Balancing eBooks and Physical Books Hino W04d Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hino W04d Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Hino W04d Workshop Manual
 - Setting Reading Goals Hino W04d Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Hino W04d Workshop Manual
 - Fact-Checking eBook Content of Hino W04d Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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