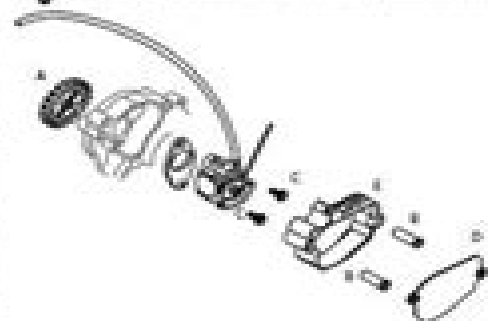


Slide valve housing, intake flange and oil pump (separate fabrications)

- When dismantling the clutch cover ❶ additionally remove the bolt ❷



- Pull the oil pump wheel ❸ off the oil pump

- Remove the cover ❹ from the oil pump housing
- Remove the 4 bolts of the intake flange and then, move the intake flange release or clevis
- Pull the 2 thrust bearings ❺ out of the housing

NOTE: The bolt ❷ at the intake flange can be unscrewed completely only in case as the oil pump housing ❸ has been dismantled

- Pull the oil pump housing off the engine case and bring it always into position
- Extract the 2 bolts ❶ and withdraw oil pump together with gasket from the engine case
- Remove the bolt ❷ at the intake flange, and dismantle intake flange together with slide valve housing

Removing clutch and primary drive

- Slide the 2 bolts ❶ at diagonal with so as to prevent jamming of the clutch disc when the springs relax
- Remove bolts, spring retainers and springs
- Take the pressure cap and the disc gaskets out of the water clutch hub
- Pull the thrust bearings out of the main shaft



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