

REVISED	SEC
ORIGINAL	Orig. '84
PAGE	

# SERVICE MANUAL



**model 1789180**

## MODEL INFORMATION 1789180

REVISED	SEC	1 - 8
ORIGINAL	Orig. '84	
PAGE		

- \* Attachment dimensions Super high bar
- \* Built-in buttonholer One touch buttonholer
- \* Buttonholer attachment Snap-in (F-type)
- \* Shuttle system Horizontal full rotary shuttle
- \* Drop feed dog Feed cover plate
- \* Clutch system for bobbin winding Automatic push-pull clutch
- \* Needle position R.C.L.
- \* Car shaft cycle 1:3,1:24
- \* Suptap height 5-8
- \* Stitch selections 34 stations (1 station for 80)
- \* Motor 70456 (55001)
- \* Foot control 76,750 (54847)
- \* Colors 2 speed motor  
Snap-on foot

### \* Stitch package (Built-in)

Stitching-St	Stitch-St	Decorative-St
Straight	Straight	Diamond
Suptap	Back-stitch	Series
Winding	Brooking	Scalloped
Wind	Overstitch	Arrow head
Box (Handy)	Electric	Pyramid
Feathering	Overstitch	
Shell bar	Patching	
2-point shell	Overlock	
Electric shell	Electric edge	

# **Kenmore Sewing Machine 5154 Owners Manual**

**Jiyuan Zhang**



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