

31. Be sure the oil pan plug is tight. Install 11.2 liters (3 gal) of engine oil. The SAE weight will depend on the ambient temperature. Refer to MAINTENANCE AND LUBRICATION (SEC. 0B).
32. Close the radiator drain valve. Fill the cooling system as described in COOLING SYSTEM (SEC. 6B1).

33. Connect the main feed wire (5) at the starter, and the battery negative cable (1), at the battery (figures 1 and 2).
34. Check the automatic transmission fluid level and replenish as necessary (Automatic transmission only). Refer to AUTOMATIC TRANSMISSION (SEC. 7A).

## ENGINE MOUNTINGS

### DESCRIPTION

Cushion-type mountings are used at both the front and rear of the engine on all vehicles covered in this manual. ("Front" refers to the end of engine opposite the flywheel.)

Engine mountings are illustrated in figures 11 and 12.

### MAINTENANCE

Engine mountings should be inspected periodically and if found damaged or deteriorated they should be replaced.

Check the engine mount brackets for cracks or elongated bolt holes. Replace the brackets if necessary. Check the mounting fasteners for the correct torque. Inspect the rubber parts for deterioration and replace if necessary.

**NOTICE:** Broken or deteriorated mounts can cause misalignment and eventual destruction of certain drive train components. If a single mounting is misaligned, damaged, or broken, the remaining mountings are subjected to abnormally high stresses. This may cause breakage or damage to the remaining mountings.

### FRONT ENGINE MOUNT REPLACEMENT

#### Remove or Disconnect (Figure 11)

**NOTICE:** When supporting the engine to replace a mount, raise the engine only to height required to provide clearance for mounting removal. Be careful that control linkage and wiring are not damaged from raising the engine. When replacing a single front mounting, both mountings should be detached before attempting to raise the engine. Failure to do this will place excessive stress on the attached mounting when the engine is raised.

**NOTICE:** When raising or supporting the engine for any reason, do not use a jack under the oil pan, any sheet metal or crankshaft pulley. Due to the small clearance between the oil pan and the oil pump screen, jacking against the oil pan may cause it to be damaged or bent against the pump screen, resulting in a damaged oil pickup unit.

1. Engine mount bracket (26) attached to cylinder block.
2. Nuts and bolts holding lower mount (27) to frame mount bracket.
3. Engine mount insulator (24) to engine mount bracket nut.
4. Frame bracket to frame nuts and bolts (if necessary.).
5. Engine mount insulator (24) to lower mount (27) nuts and bolts.

#### Install or Connect (Figure 11)

**NOTICE:** See "NOTICE" on page 6A-1 of this section for steps 2 and 5.

1. Lower mount (27) to the engine mount insulator (24).
2. Frame bracket to frame nuts and bolts (if removed).

#### Tighten

- Frame nuts and bolts to 38 N·m (28 lb-ft).

3. Engine mount bracket (26) to the cylinder block.
4. Engine mount insulator (24) and the lower mount assembly (27) to the engine mount bracket (26) with the nut and washer.
5. Lower mount (27) to the frame bracket nuts and bolts.

#### Tighten

- Frame bracket nuts and bolts to 38 N·m (28 lb-ft).

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