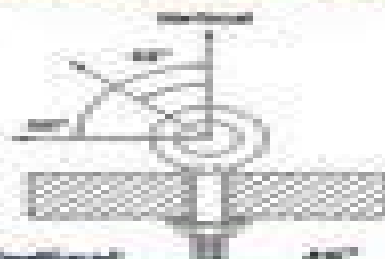


**Working Load Limit (WLL): LBS.**  
**MACHINERY EYE BOLTS (CROSBY S-279)**

**Design Factor = 5**



Angle when to change eye alignment 90°

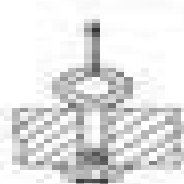


Minimum is thread length plus 1/2 thread diameter

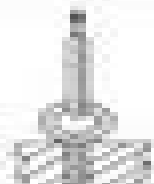
Size Inch	Vertical	45°	90°	Shim thickness to change rotation 90°	Thread size
1/4	650	195	163	.0125"	1/4-20
5/16	1,200	360	300	.0139"	5/16-18
3/8	1,550	465	389	.0156"	3/8-16
1/2	2,600	780	650	.0192"	1/2-13
5/8	5,200	1,560	1,300	.0227"	5/8-11
3/4	7,200	2,160	1,800	.0250"	3/4-10
7/8	10,600	3,180	2,650	.0278"	7/8-9
1	13,300	3,950	3,325	.0312"	1-8
1-1/4	21,000	6,300	5,250	.0357"	1-1/4-7
1-1/2	24,000	7,200	6,000	.0417"	1-1/2-6

### Shoulder Bolts

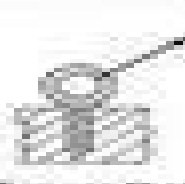
**Correct for Shoulder Eye and Ring Bolts**  
 Providing loads are reduced to account for angular loading



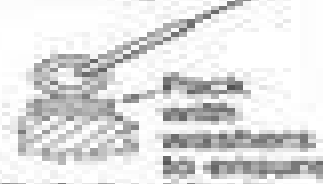
Nut must be properly torqued



Ensure that bolt is tightened into place.

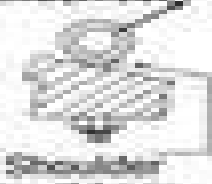


Ensure that tapped hole is deep enough



that shoulder is firmly in contact with surface

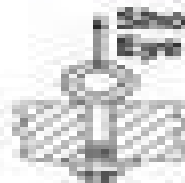
**Incorrect**



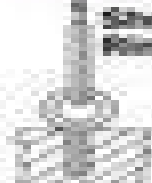
Shoulder must be in full contact with surface.

### Shoulderless Bolts

Shoulderless eye and ring bolts are designed for vertical loads only.

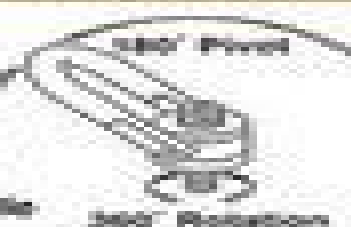


**Shoulderless Eye Bolt**



**Shoulderless Ring Bolt**

Use Swivel Hoist Rings where possible



# Ironworker Rigging Guide

**Lei Huang**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

## **Ironworker Rigging Guide:**

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