# **GENERAL / Tightening**

#### TIGHTENING TORQUE SPECIFICATIONS

| Descriptions  | Boit Dia.<br>(mm)                     | Ony      | Wrench<br>Size mm | Torque       |                |           |
|---|---------------------------------------|----------|-------------------|--------------|----------------|-----------|
|   |                                       |          |                   | Ni-m         | (kgf·m)        | (libf-ft) |
| Engine cushion rubber mounting bolt(Fan side)                     | 22                                    | 2        | 32                | 740          | (75)           | (5.40)    |
| (Pump side)   | 33                                    | 22       | 50                | 2550         | (260)          | (1880)    |
| Engine bracket mounting bolt                                      | 27                                    | 12       | 41                | 1030         | (105)          | (760)     |
| Radiator mounting bolt  | 27                                    | -4       | 30                | 1030         | (105)          | (760)     |
| Hydraulic oil tank mounting bolt                                  | 20                                    | - 8      | 30                | 540          | (55)           | (400)     |
| Fuel tank mounting bolt   | 20                                    | -8       | 41                | 540          | (55)           | (400)     |
| ORS fittings for hydraulic hoses and piping                       | 1-7/16-<br>12UNF<br>1-11/16-<br>12UNF | 4        | 41<br>50          | 205          | (21)           | (152)     |
| Pump mission mounting bolt  | 1/2-13UNE                             | 1.6      | 19                | 118          | (12)           | (8.7)     |
| Pump device mounting bolt(Hexagon wrench)                         | 20                                    | 12       | 17                | 390          | (40)           | (290)     |
| Pump mounting bolt(Hexagon wrench)                                | 16                                    | 4        | 14                | 205          | (21)           | (152)     |
| Gear pump mounting bolt mexagon wrench)                           | 27                                    | 2        | 22                | 137          | (14)           | (102)     |
|   |                                       | - 8      | 30                | 390          |                |           |
| Control valve mounting bolt                                       | 20                                    | 3        | 17                | 49           | (40)           | (290)     |
| Swing control valve mounting bolt                                 | 1 1 1 1 1 1 1 1 1                     |          |                   |              | (5)            | (3-6)     |
| Swing device mounting bott  | 27                                    | 3.2      | 41                | 1370         | (140)          | (1010)    |
| Swing motor mounting bolt   | 12                                    | 24       | 19                | 88           | (9)            | (6.5)     |
| Battery mounting nut  | 12                                    | 2        | 19                | 34           | (3.5)          | (26)      |
| Cab mounting bolt   | 16                                    | 8        | 24                | 265          | (27)           | (195)     |
| Cab bed mounting bolt   | 16                                    | 5-8      | 24                | 205          | (21)           | (152)     |
| Swing bearing mounting bolt(Upperstructure)<br>(Undercarriage)    | 36<br>36                              | 52<br>50 | 55<br>55          | 2750<br>2750 | (280)<br>(280) | (2030)    |
| Travel device mounting bolt                                       | 27                                    | 5.2      | 41                | 1370         | (140)          | (10.10)   |
| Travel motor mounting bolt  | 18                                    | -8       | 27                | 295          | (30)           | (2:15)    |
| Sprocket mounting bolt  | 27                                    | 60       | 41                | 1370         | (140)          | (1010)    |
| Upper roller mounting bolt  | 20                                    | 24       | 30                | 540          | (55)           | (400)     |
| Lower roller mounting bolt  | 27                                    | 6-4      | 41                | 1370         | (140)          | (1010)    |
| Shoe mounting bolt  | 30                                    | 416      | 46                | 2840         | (290)          | (2100)    |
| Track guard mounting bolt   | 27                                    | 2:8      | 41                | 1370         | (140)          | (1010)    |
| Side frame mounting bolt  | 42                                    | 5.2      | 65                | 3920         | (400)          | (2900)    |
| Counterweight mounting bolt                                       | 45                                    | 6        | 63                | 3920         | (400)          | (2900)    |
| Oil cooler mounting bolt  | 24                                    | - 4      | 36                | 930          | (95)           | (690)     |
| Front pin-retaining(Backho-e)<br>Stopper bolt A<br>Stopper bolt B | 20<br>20                              | 12       | 30                | 390          | (40)           | (290)     |
| Front pin-retaining(Loading shovel)                               | 2.0                                   | 10 -40   | .50               | 200          | (40)           | GE 007    |
| Stopper bolt A  | 20                                    | 14       | 30                | 390          | (40)           | (2.90)    |
| Stopper bolt A<br>Stopper bolt B                                  | 20                                    | -4       | 17                | 540          | (55)           | (400)     |
| Stopper bolt C  | 16                                    | 18       | 24                | 265          | (27)           | (195)     |
| Stopper bolt D  | 12                                    | 6        | 19                | 88           | (9)            | (6.5)     |
| Side cutter mounting bolt   | 3.3                                   | 12       | 50                | 2550         | (260)          | (18-80)   |

# <u>Hitachi Ex1200 5c Excavator Service Manual Set</u>

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