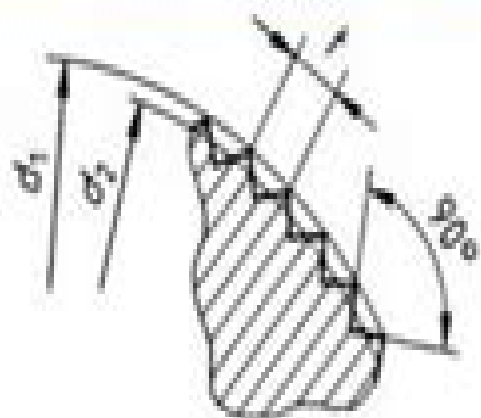


Knurls

cf. DIN 82 (1973-01)

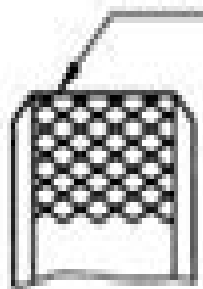


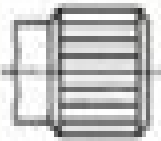
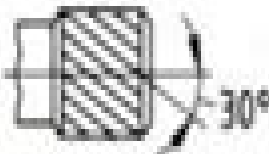

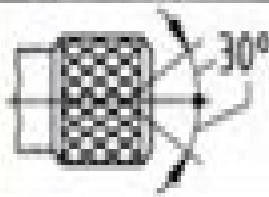
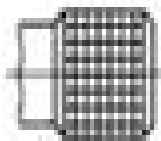

d_1 nominal diameter
 d_2 initial diameter
 t spacing

Standard spacing values
 t : 0.5; 0.6; 0.8; 1.0; 1.2; 1.6 mm

Drawing entry (example):

DIN 82-RGE 0.8



Letter symbol	Representation	Name	Point shape	Initial diameter d_2
RAA		Knurls with axially parallel grooves	-	$d_2 = d_1 - 0.5 \cdot t$
RBR		Right-hand knurl	-	$d_2 = d_1 - 0.5 \cdot t$
RBL		Left-hand knurl	-	$d_2 = d_1 - 0.5 \cdot t$
RGE		Left-hand/right-hand knurls	raised	$d_2 = d_1 - 0.67 \cdot t$
RGV			recessed	$d_2 = d_1 - 0.33 \cdot t$
RKE		Axial and circumferential knurl	raised	$d_2 = d_1 - 0.67 \cdot t$
RKV			recessed	$d_2 = d_1 - 0.33 \cdot t$
	DIN 82-RGE 0.8: Left-hand/right-hand knurls, raised points, $t = 0.8$ mm			

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Ken Morling, Stéphane Danjou



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Principles of Engineering Drawing Louis Gary Lamit, Kathleen L. Kitto, 1994 This text is designed for a course in manual drafting and design In addition to traditional topics it contains information on geometric dimensioning and tolerancing design process and design for manufacturability and the basics of descriptive geometry Also covers understanding the symbols used on engineering drawings in welding piping electronics and the fluid power industry Current industry drawings are used in illustration

Reading Engineering Drawings Through Conceptual Sketching Jay D. Helsel, Shriver L. Coover, 1979

Engineering Drawing and Design Cecil Howard Jensen, Jay D. Helsel, 1985

Fundamentals of Engineering Graphics and Design Louis Gary Lamit, Kathleen L. Kitto, 1997

Engineering A Level Mike Tooley, 2006-08-11 Engineering A Level covers each of the compulsory AS and A2 units from Edexcel in a dedicated chapter Full coverage is given to the three units required at AS Level and the 3 additional A2 units required for completion of the A Level award Students following the GCE courses will find this book essential reading as it covers all the material they will be following through the duration of their study Knowledge check questions and activities are included throughout along with learning summaries innovative Another View features and applied maths integrated alongside the appropriate areas of engineering study All examples relate directly and exclusively to engineering practice to emphasise application of theory in real world engineering contexts The result is a clear straightforward and easily accessible text The book offers a valuable insight into various areas of engineering technology and related industries providing a potential springboard to further training eventual progression to qualifications within higher education or to suitable employment within the engineering sector A companion website offers a variety of student resources providing practical assignments to supplement the material in the textbook including using CAD CAM computer modelling using spreadsheets and Visio templates shapes and symbols available for download Mike Tooley is formerly Director of Learning at Brooklands College Surrey and is the author of many best selling engineering and electronics books

Basic Engineering Drawing Herbert Denny Orth, Robert Rockwood Worsencroft, Howard Bailey Doke, 1946

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Graphics for Engineers James H. Earle, 2000 Graphics for Engineers is designed to help students expand their creative talents and communicate their ideas effectively Its layout format and content have been classroom tested to make it user friendly and excellent for both classroom use and independent study Students who use this text will learn ANSI standards techniques to prepare working drawings the

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