



WELDING GUIDE
Settings per American Welding Society (AWS) A5.18

Electrode	Wire	Voltage (V)	Wire Speed (in/min)	Thickness	Material
E70T-4 (MIG)	3/32	2	15	1/8 in.	Carbon Steel
		2.5	2	1/8 in.	
		3.5	2.5	1/8 in.	
		5	4.5	3/16 in.	
		7	15	1/8 in.	
		8	25	1/8 in.	
	1/8	9	4	3/16 in.	
		11	5	1/4 in.	
		13	7	1/4 in.	
		15	9	1/2 in.	
		17	12	1/2 in.	
		19	15	3/4 in.	
E70T-5 (MIG)	3/32	1	5	1/8 in.	Carbon Steel
		2.5	15	1/8 in.	
		4	2	3/16 in.	
	1/8	5	2.5	1/4 in.	
		7	7	1/4 in.	
		9	15	3/4 in.	
E70T-4 (MIG) FLOW	3/32	15	15	3/4 in.	High Alloy
E70T-4 (MIG) FLOW	1/8	17	15	1 in.	
E70T-4 (MIG) FLOW	1/4	19	15	1 1/2 in.	
E70T-5 (MIG)	3/32	1	5	1/8 in.	Aluminum
		2.5	15	1/8 in.	
		4	2	3/16 in.	

WIRE FEED SPEED



VOLTAGE CONTROL



ON

OFF

INPUT POWER

HOBART BETA-MIG 170
CV POWER SOURCE / WIREFEEDER

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