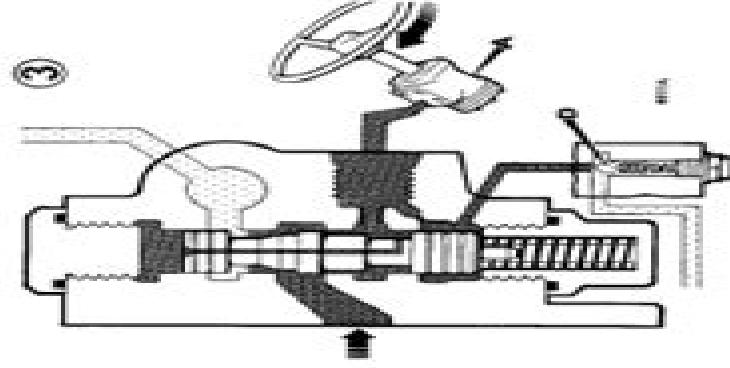
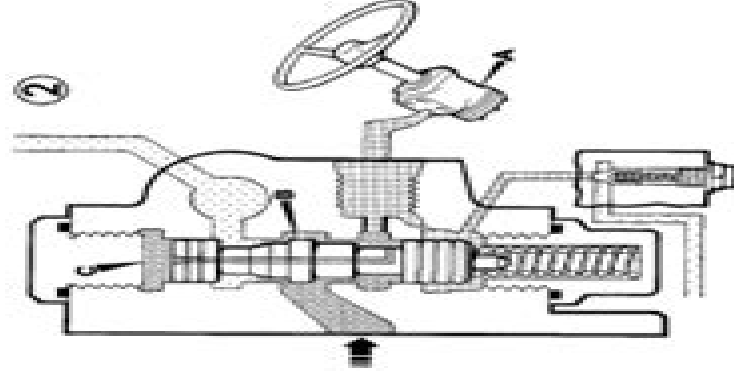
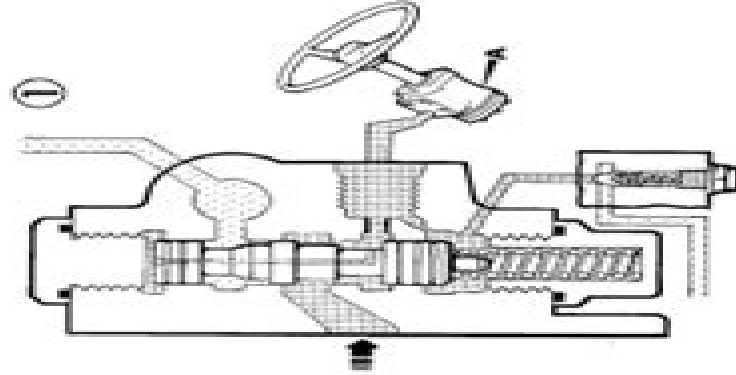
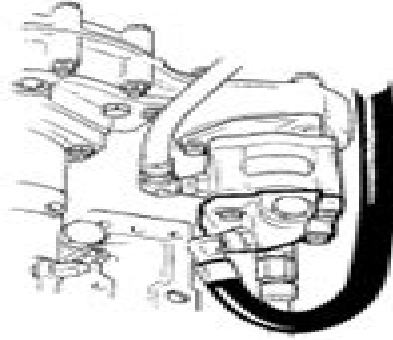


FLOW REGULATING VALVE OPERATION

Fig 1 shows the flow through the valve with the engine idling and the steering stationary. All the oil flows to the steering unit **A**, which is in neutral, and back to tank.

Fig 2 shows the valve experiencing more flow from the pump (max. engine speed) but steering is stationary. The extra flow begins to build up pressure which is transmitted through the centre of the spool **B** into chamber **C**, moving the spool down against spring force and opening up the inlet gallery to exhaust which allows excess flow to escape to tank.

Fig 3 shows the valve experiencing maximum flow and full steering lock has been applied. Under these conditions the neutral circuit flow through the steering unit **A** is blocked and back pressure lifts the relief valve poppet **D** from its seat. The higher pressure is also fed up through the centre of the spool, moving it further down against spring resistance and allowing full flow to be dumped to tank.



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