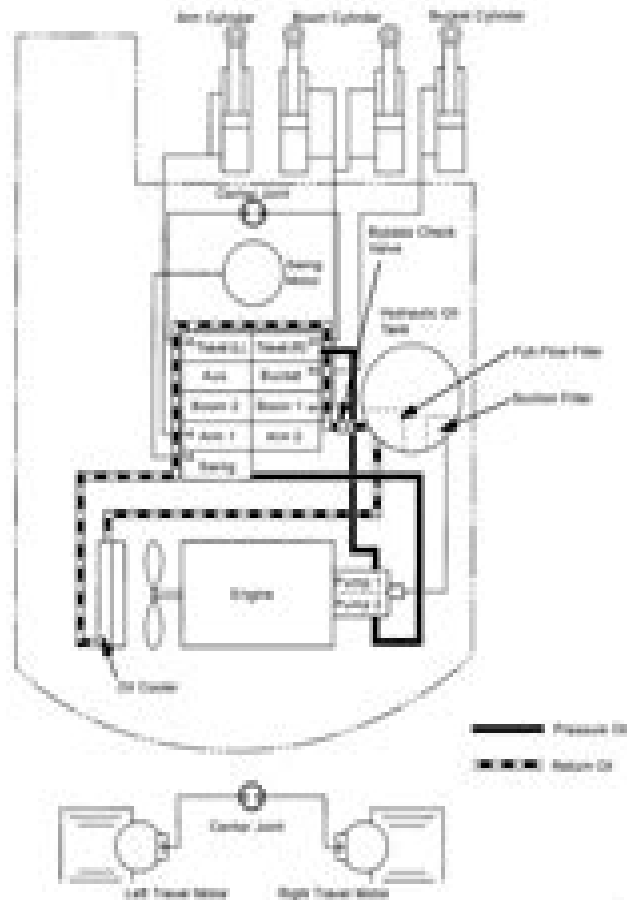


SYSTEM / Hydraulic System

MAIN CIRCUIT

The main pumps (pump 1 and pump 2) draw hydraulic oil from the hydraulic oil tank. Pump 1 delivers oil to the 4-speed control valve while pump 2 delivers oil to the 5-speed control valve. Pressure oil from the main pumps are routed to the motors and cylinders in response to respective control valve spool shifts.

Return oil from the motors and cylinders flows back to the hydraulic oil tank via the control valves and the oil cooler. When oil temperature is low (normally it high), return oil flowing through the oil cooler will be hampered because of the increased flow resistance in the oil cooler. If that happens, the bypass check valve opens, allowing the return oil to directly flow back to the hydraulic oil tank.

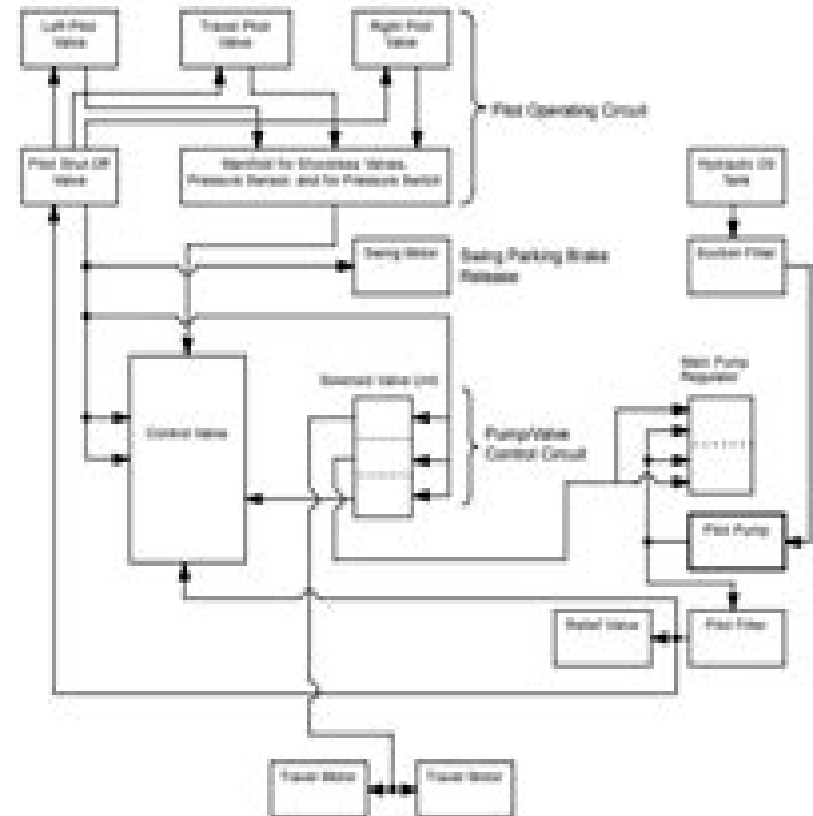


Hyd-100-000

SYSTEM / Hydraulic System

PILOT CIRCUIT

Pressure oil from the pilot pump acts as working pressure in pilot operating circuit, in the pump/valve control circuit, and in the swing parking brake release line.



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