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Operation — Set up

1. **Power Source:** Before connecting your TE128 to an outlet, insure that the power supply is 115 volts AC, 60 Hz.

2. **Side Handle and Depth Gauge Adjustment:** The side handle can be moved through 360° and clamped in any desired position. A clamping device holds the depth gauge in place.



3. **Chuck Lubrication:** Always clean and lubricate the chuck end of the bit shank before inserting in the drill. To lubricate, use Hilti spray lubricant.



Operation — Hammer Drilling

1. Rotate and pull back on chuck locking sleeve until arrow on the sleeve points to the hammer symbol. Release sleeve allowing it to spring forward and lock in the

hammer drilling position. If the drill is switched on before the bit is placed against the work surface, no hammering will occur.

2. **TE128 Drill Bits:** Rotate and pull back on the chuck locking sleeve. Insert bit into chuck ungroove on bit shank with flats on front

and of chuck. When released the locking sleeve should then slip forward by itself into locked position. If not, rotate bit slightly until sleeve springs forward. Pull on bit to be certain it has been inserted correctly.



Operation — Rotary Drilling

1. Rotate and pull back on chuck locking sleeve and allow it to spring forward so that the arrow on the sleeve points to the drill bit symbol.

A keyless chuck adaptor is available as an accessory for rotary only drilling with commercially available steel twist or wood bits having 1/2" to 1/2" shank diameter.



Note:
A major feature is the infinitely variable speed switch for the RPM and hammering speed which enables you to drill with pinpoint accuracy.
● Use low drill speed (RPM) for entering the drill bit in the base material.
● Use full speed for drilling the hole.

Hilti Te 12 Service Manual Te 12

Aktiebolaget Volvo.



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