

Installation Instructions Cadillac SRX

Part Numbers:
75682
87573
44638
78187 U-Bowl

Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or

Hitch type	Max Gross Trailer WT (LBS)	Max Tongue WT (LBS)
Weight Distributing	5000 (2270 Kg)	500 (227 Kg)
Weight Carrying Ball Mount	4000 (1815 Kg)	400 (182 Kg)

Wiring Access Location:

Hitch Shown in Proper Position

Equipment Required:

Fastener Kit: 75682P

Wrenches: 19mm, 10mm
Deep well socket, Small Flat
Blad Screwdriver & Philips
Tip Screwdriver

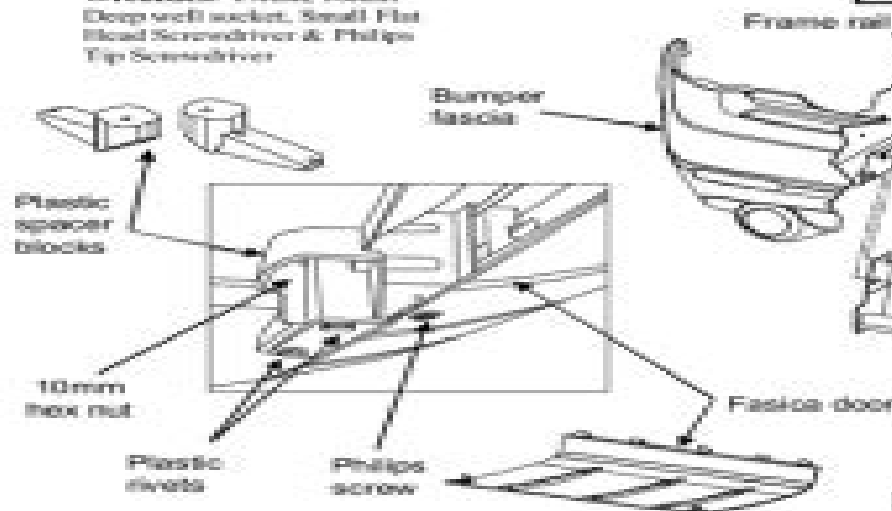
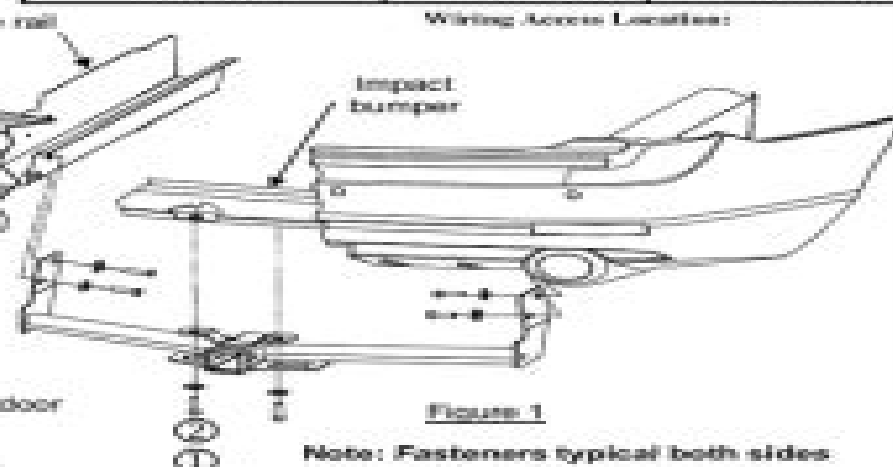


Figure 2



Note: Fasteners typical both sides

①	Qty. (6)	Hex Bolt M12X1.75X40-CL5.8
②	Qty. (6)	Conical washer 1/2"

1. Remove fascia door from bumper fascia using a philips tip screwdriver (2 screws). Remove the (4) plastic rivets that fasten the fascia tabs to the plastic spacer block. Note: Remove the center of the rivet with a screwdriver by first pulling out center post of rivet. Rivet can then be pushed out by hand. Rivets to be reinstalled. Return plastic fascia covering and screws to vehicle owner. See Figure 2.
2. Remove plastic spacer block that the bumper fascia was attached to with a 10mm socket, to be reinstalled.
3. Carefully, pull the electrical wiring harness located on the inside of the drivers side rail away from rail while installing the hitch.
4. Raise the hitch into position, carefully, lifting the hitch over the fascia (where needed). Secure to impact bumper with M12 bolts and conical washers into the existing weld nuts, as shown Figure 1. Install remaining fasteners as shown.
5. Tighten all fasteners to the required torque specifications shown below.
6. Reinstall the plastic spacer blocks and (4) plastic fascia rivets removed in step 1 & 2.

Tighten all M12 CL 5.8 fasteners with torque wrench to 55 Lb.-Ft. (52 N•M)

Never check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in truck body or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working. Use safety glasses and wear eye protection. Do not use sockets or attachment tools with a torch.

Hidden Hitch S Guide

Yicheng Fang

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the author's name.

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