



# LM6000-PF+ gas turbine

## with dry low emissions (DLE) combustor

### Technology

The LM6000-PF+ is an aeroderivative gas turbine with DLE combustor and thermal efficiency of 42% at the shaft.

- **Baseload power capabilities** of 52–58 MW at ISO
- **Enhanced SPRINT®** (spray inter-cooling technology) **capability with power up to 58 MW**
- Excellent fast start capability; able to reach maximum power in 10 minutes (5-minute start capable)
- Demonstrated reliability and availability in excess of 99% and 98%, respectively
- Lightweight, modular design—easy maintained and transported
- Proven DLE combustion technology with dual fuel capability to achieve better fuel flexibility and reduce emissions

### Experience

The LM6000-PF+ is based on the CF6-80C2 and CF6-80E1, the predominant engines for Boeing 747 and 767, as well as Airbus A300/A310/A330 wide-body aircraft, with more than 4,300 engines delivered and accumulation of more than 220 million hours of operation.

The LM6000-PF+ builds on the successful heritage of the LM6000, with more than 1,200 turbines produced and more than 30 million operating hours as of 2014.

### Application flexibility

#### Power generation:

- Peaking, mid-merit and baseload production demands
- Ideal for simple cycle, combined cycle, and combined heat and power applications

- Ideal for enhancing plants' fuel utilization: Power producers, industrial plants, metallurgical plants, mining, pharmaceuticals, pulp and paper, refineries, food processing, airports, hospitals, and universities

#### Oil and gas:

For LNG plants and offshore platforms for reliability, lightweight and compact design, high efficiency, with high starting torque and speed flexibility from 50% to 105%.

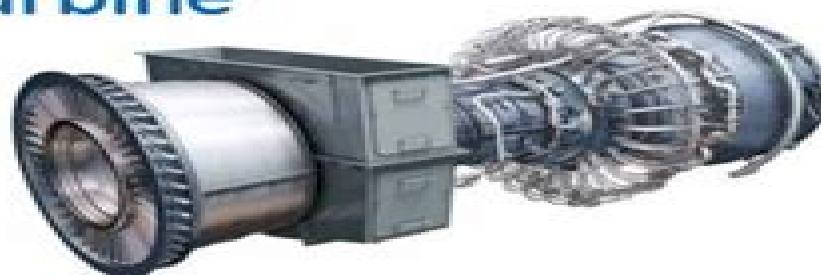
ISO performance on gaseous methanol fuel

LM6000 gas turbine package	PF+	PF+ SPRINT
Power output (MW)	52	58
Specific LHV (kJ/kW-hr)	8,054	8,803
Efficiency LHV (%)	41.8	40.9
Exhaust flow (kg/sec)	134	146
Exhaust temperature (°C)	500	488
Emissions (mg/kWh) - 3% O <sub>2</sub>	NO <sub>x</sub>	NO <sub>x</sub>
Gas	50	50
Liquid	120	120
Power turbine 100% speed (rpm)	3,325	3,325
No. of compressor stages	15	15

### Innovation

GE's business continues to drive innovation throughout the entire gas turbine generator package:

- SPRINT: optimal hot day power enhancement



- Super polished compressor airfoils
- DLE dual fuel combustion technology
- Advanced HGP cooling

### Service

GE is the world's largest aeroderivative service provider, with a global network of field service offices and fully equipped service centers. A wide range of products and services are offered for the LM6000 industrial, cogeneration, oil and gas operators including:

- Level IV service and overhaul capability in GE's repair service facilities located globally
- Conversions, modifications and upgrades (CM&Us) designed to enhance the efficiency, power output and reliability of the LM6000—examples include SPRINT upgrade, combustor conversions, and remote monitoring and diagnostics (RM&D)
- Spare or lease engine options
- Engine exchange programs
- Rotable hot section and module exchange programs
- Wide variety of contractual or long-term service agreements

This comprehensive product offering, combined with our commitment to reduced service center and outage turn times, results in substantial life cycle cost savings for the plant owner/operator.

# Ge Lm6000 Gas Turbine Manual

**Michael Brown**



## **Ge Lm6000 Gas Turbine Manual:**

**ASME COGEN-TURBO** ,1991      **Ract Bact Laer Clearinghouse clean Air Technology Center annual Report for 2001** ,2002      *ASME Technical Papers* ,1997      **Low NOx Measurement: Gas Turbine Plants** Vaught Engineering Incorporated,1999      **The Motor Ship** ,1998      **Turbomachinery International** ,2003 Vols for 1977 include a section Turbomachinery world news called v 1      Proceedings of the ASME Turbo Expo ... ,2006      **Technology Report and Product Directory, Land, Sea & Air** ,1999      **IGTI Technology Report and Product Directory, Land, Sea & Air** ,1999

**User Instruction Manual - General Electric LM1500, (Two Shaft) Gas Turbine** I. W. Dingwell,LITTLE (ARTHUR D) INC CAMBRIDGE MASS.,1970 A mathematical model has been developed for an aircraft derivative two shaft gas turbine power plant Model LM1500 manufactured by General Electric Company Gas Turbine Department By use of this mathematical model the performance of the gas turbine may be calculated to environmental transients and electrical load changes This calculation procedure has been programmed in FORTRAN 4 and the resulting set of instructions have been executed on several digital computers      **Manuals Combined: 50 + Army T-62 T-53 T-55 T-700 AVIATION GAS TURBINE**

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