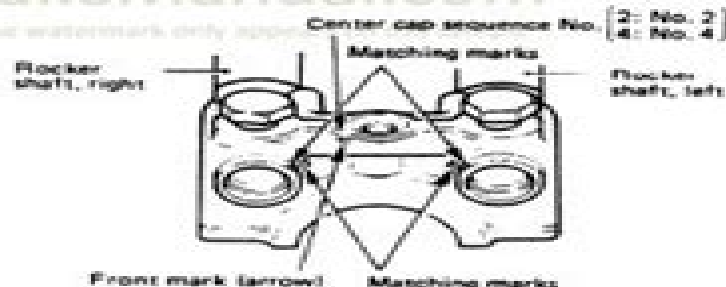


- (4) Build up the rocker shaft assemblies by putting on the parts as shown, starting with rocker shafts, followed by camshaft bearing caps, rocker springs and waved washers.

NOTE

No. of holes and colors will serve to correctly identify the rocker shafts and springs:

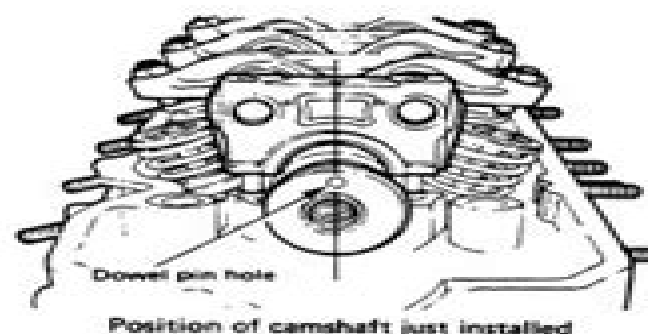
- Nos. 2 and 4 camshaft bearing caps have "2" and "4" punch-marked, respectively, on the top. No number is punch-marked on No. 3 cap.
- When fitting the rocker shaft to camshaft bearing caps, be sure to match the marks on the front end as shown.
- Install each camshaft bearing cap in place with its arrow mark on the top facing the front side.
- Position each waved washer in place with its convex side facing the rear (rocker arm) side.



Matching marks for positioning rocker shafts

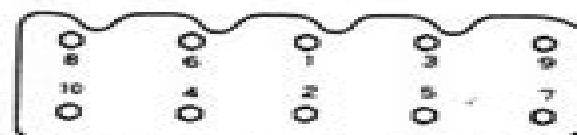
- (5) Mount the built-up rocker shaft assemblies on the cylinder head as guided by the bushing dowels. Position the camshaft in such a way that the dowel pin on its forward end locates itself straight above the camshaft axis, then insert the rocker shaft retainer and secure the retainer by tightening the nut.

Secure the bearing caps by tightening the nuts uniformly and sequentially, starting with No. 3 cap, followed by No. 2, No. 4, front and rear caps, in that order. Tighten each nut in two or three steps.



Installation (4G33)

- Make sure that the gasket mating surfaces of the cylinder head and the block are clean and free of the old gasket debris and oil. Position the cylinder block as guided by the dowels. Gaskets are identified by markings on the upper front. A gasket stamped "33" is the one for 4G33.
- Mount the cylinder head assembly on the block. Do not slide the assembly over the gasket at this time. Secure the cylinder head assembly by tightening the bolts uniformly and sequentially, moving the wrench (special tool no. MD998001) from one bolt to another in the ascending order of numbers as shown. Be sure to tighten each bolt in three or four steps, completing each tightening by torquing the bolt to the specification.



Cylinder head bolt tightening sequence

Manual Motor 4g52

S Baum



Manual Motor 4g52:

Motor Imported Car Repair Manual ,1978 Colt Owners Workshop Manual John Harold Haynes,A. Jones,1978
Operator's Manual ,1990 Operators Manual General Motors Corporation. Detroit Diesel Allison Division,1977
Mitsubishi Gasoline Engine 4G5 ,1974 **General Motors N-cars Automotive Repair Manual** Richard Lindwall,John
Harold Haynes,1995 GM N Cars 1985 95 Shop Manual Haynes 376 pgs 902 ill *Motor Domestic Engine Performance &
Driveability Manual [vol. 1]* ,2001 **Motor Auto Repair Manual** Louis C. Forier,1984-09-01 Lists parts for foreign and
American cars made between 1969 and 1976 and shows how to make basic repairs General Motors J-Cars Owners
Workshop Manual Larry Warren,John Harold Haynes,1987 **General Motors Corporation Automotive Engine Test
Code** General Motors Corporation. General Technical Committee,1940

This book delves into Manual Motor 4g52. Manual Motor 4g52 is an essential topic that needs to be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Manual Motor 4g52, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:

- Chapter 1: Introduction to Manual Motor 4g52
- Chapter 2: Essential Elements of Manual Motor 4g52
- Chapter 3: Manual Motor 4g52 in Everyday Life
- Chapter 4: Manual Motor 4g52 in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of Manual Motor 4g52. This chapter will explore what Manual Motor 4g52 is, why Manual Motor 4g52 is vital, and how to effectively learn about Manual Motor 4g52.
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6. In chapter 5, the author will draw a conclusion about Manual Motor 4g52. The final chapter will summarize the key points that have been discussed throughout the book.

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