

MATERIAL	Hardness: 29-37 Rc (279-344 HBn)														
	SPM	Chip Load (IPT)			Depth of Cut		Chip Load (IPT)						Depth of Cut		
		0.015	0.031	0.047	Radial	Axial	0.062	0.078	0.093	0.117	0.187	0.250	Radial	Axial	
CARBON STEELS	600	Turning	.00008	.00012	.00018	1 x Dia	.20 x Dia	.00021	.00026	.00031	.00042	.00062	.00083	1 x Dia	.50 x Dia
Free-Machining/Low Carbon steels, 10xx - 1029 & all 12Lxx, 11xx - 1139 & all 11Lxx, 12xx - 1215 & all 12Lxx		Roughing	.00007	.00014	.00021	.30 x Dia	1 x Dia	.00024	.00031	.00036	.00049	.00073	.00098	.60 x Dia	1 x Dia
		Finishing	.00007	.00015	.00023	.13 x Dia	1 x Dia	.00027	.00034	.00040	.00054	.00081	.00109	.25 x Dia	1 x Dia
1030 - 1035, 1140 - 1151, 12xx, 15xx, 2xx, 3xx, 4xx & 4Lxx, 6xx & 6Lxx, 51xx & 52Lxx, 51xx & 51Lxx, 52xx & 52Lxx, 6xx, 8xx, 9xx	200	Turning	.00005	.00011	.00016	1 x Dia	.20 x Dia	.00019	.00024	.00026	.00038	.00057	.00076	1 x Dia	.50 x Dia
		Roughing	.00006	.00013	.00019	.30 x Dia	1 x Dia	.00022	.00028	.00033	.00045	.00067	.00089	.60 x Dia	1 x Dia
		Finishing	.00007	.00014	.00021	.13 x Dia	1 x Dia	.00025	.00031	.00037	.00050	.00074	.00099	.25 x Dia	1 x Dia
STAINLESS STEELS	450	Turning	.00006	.00012	.00018	1 x Dia	.20 x Dia	.00021	.00026	.00031	.00042	.00062	.00083	1 x Dia	.50 x Dia
303 EZ, 303 (all types), 416, 416Se, 416 Plus X, 430F, 430FSe, 430F, 430FSe, 440F, 440FSe		Roughing	.00007	.00014	.00021	.30 x Dia	1 x Dia	.00024	.00031	.00036	.00049	.00073	.00098	.60 x Dia	1 x Dia
		Finishing	.00007	.00015	.00023	.13 x Dia	1 x Dia	.00027	.00034	.00040	.00054	.00081	.00109	.25 x Dia	1 x Dia
301, 302, 303, 305, 301, 302, 304, 304L, 308, 309, 316, 314, 316, 316L, 317, 321, 329, 330, 347, 348, 385, 403, 405, 409, 410, 413, 420, 429, 430, 434, 436, 442, 446, 501, 502	200	Turning	.00005	.00011	.00016	1 x Dia	.20 x Dia	.00019	.00024	.00026	.00038	.00057	.00076	1 x Dia	.50 x Dia
		Roughing	.00006	.00013	.00019	.30 x Dia	1 x Dia	.00022	.00028	.00033	.00045	.00067	.00089	.60 x Dia	1 x Dia
		Finishing	.00007	.00014	.00021	.13 x Dia	1 x Dia	.00025	.00031	.00037	.00050	.00074	.00099	.25 x Dia	1 x Dia

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Sabine Zange



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Technical Manual United States Department of the Army, 1983 **Operator's, Organizational, Direct Support and General Support Maintenance Manual (including Repair Parts List) for Lathe, Engine, Bench Type 12" (NSN 3416-00-449-7188).** , 1983 Organizational Maintenance Manual (including Repair Parts and Special Tools Lists) , 1990
Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Lathe, Engine Model 1754 (NSN 3416-00-250-6550) Standard-Modern Tool Company, Limited , 1991 Operator's, organizational, direct support and general support maintenance manual including repair parts list for lathe, engine toolroom model 1530 (3416-00-517-1051). , 1983 *How to Machine Parts on Turret Lathes, a Tooling Guide Book* Warner & Swasey, 1944 **Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Lathe, Engine Model B-40 (McIlvanie Machine Works) (NSN 3416-00-725-3508).** , 1992
Operator, Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Engine Lathe, Model A-40H (NSN 3416-00-252-7094). , 1983 **Handbook for Estimating Machining Times** T. W. Gorgon, 1949 Machine Operation Times for Estimators Joseph C. Derse, 1946

The Top Books of the Year Manual Lathe Speeds And Feeds Chart The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous captivating novels enthralling the hearts of readers worldwide. Lets delve into the realm of bestselling books, exploring the fascinating narratives that have enthralled audiences this year. Manual Lathe Speeds And Feeds Chart : Colleen Hoover's "It Ends with Us" This poignant tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover masterfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Manual Lathe Speeds And Feeds Chart : Taylor Jenkins Reid's "The Seven Husbands of Evelyn Hugo" This spellbinding historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reid's absorbing storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Manual Lathe Speeds And Feeds Chart : Delia Owens' "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, entrancing readers with its evocative prose and mesmerizing setting. These top-selling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of engaging stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and suspenseful novel that will keep you speculating until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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