





Rocker Arm and Push Rod

- Remove the rocker arm bracket nuts.
- 2. Detach the rocker arm assembly (1).
- 3. Remove the push rods (2).

(When reassembling)

. When putting the push rods (2) onto the tappets (3), check to see if their ends are properly engaged with the grooves.

IMPORTANT

- After installing the rocker arm, be sure to adjust the valve
- Apply engine oil to the rocker arm bracket nuts. And tighten them.

Tightening torque	Rocker arm bracket mut.	23.5 to 27.5 Non 2.4 to 2.8 kg/m 17.4 to 20.3 N-bs
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(3) Tappert

- (1) Flocker Arm Assembly
- 625 Prunth Reed

RESIDENCE PROGRAMS

Cylinder Head

- Loosen the pipe clamp, and remove the water return pipe.
- Remove the cylinder head boilts in the order of 14 to 1.
- 3. Lift up the cylinder head to detach.
- Remove the cylinder head gasket and O-ring (1).

(When reassembling)

- Replace the cylinder head gasket with a new one.
- Securely fit the O-ring to the pipe pin.
- Tighten the cylinder head bolts after applying sufficient oil.
- Tighten the cylinder head boits in diagonal sequence starting from the center. (Refer to figure left.)
- Tighten them uniformly, or the cylinder head may deform in the long run.
- Retighten the cylinder head bolts after running the engine for 30mainutes.

NOTE

- To Loosen: 14 to 1
- To Tighten: 1 to 14

Tightening torque	Cylinder head boil	93.1 to 98.0 N/m 9.5 to 10.0 kg/m 68.7 to 72.3 ft-8s	
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(1) O-timp

NAMES OF TAXABLE

Tappets

- Remove the tappets (1) from the crankcase.
- (When reassembling)

- Before installing the tappets, apply engine oil thinly around them. Mark the cylinder number to the tappets to prevent interchanging.
- (1) Tappet

AT A PROOF POYOU.

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