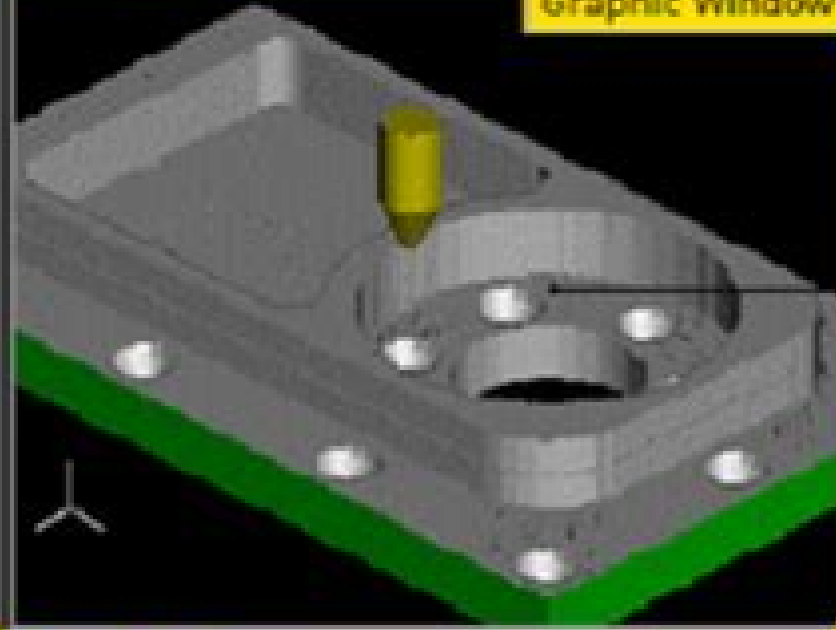


# Machine Status Window



## Graphic Window



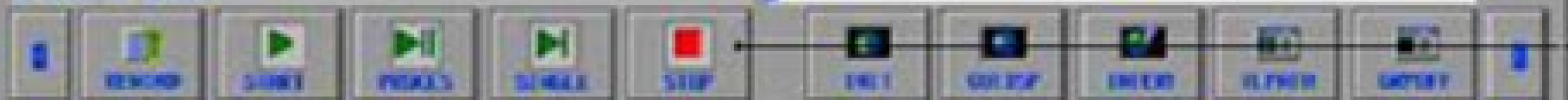
## Program Window

```

1  O0000 L/CHC.MK/02.0/3
2  G1700 G000 L100.00
3  G1710 G1.000 G00.00 G1.000 G1.000 G1.000 G1.000
4  F100
5  G1740 G1.000 G1.000 G1.000 G1.000 G1.000 G1.000
6
7  G1700 F1.000 G00.00 G00.00
8  G1702 MPT.1 WCL.071000 F00.100 G0.000 F00.000
   L0.000 F1.000
9  G0.000 L0.000 F1.000
10
11 G1703 MPT.000000 W-0.000 F00.100 F00.100 F00.100
   J-0.000000 F00.100 L1.000 F1.000 G1.000
12
13 G1700 F1.000 G00.00 G00.00
14 G1702 MPT.1 WCL.071000 F00.100 G0.000 F00.000
   L0.000 F1.000
15 G1703 MPT.000000 W-0.000 F00.100 F00.100 F00.100
   J-0.000000 F00.100 L1.000 F1.000 G1.000
16
17 G1700
18 M00

```

00-PROGRAM NUMBER



# Ge Fanuc Manual Guide Programming

**BM King**



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**Instrument Engineers' Handbook, Volume Three** Bela G. Liptak, 2002-06-26 *Instrument Engineers Handbook Third Edition Volume Three: Process Software and Digital Networks* provides an in-depth state-of-the-art review of existing and evolving digital communications and control systems. While the book highlights the transportation of digital information by buses and networks, the total coverage doesn't stop there. It describes *The Journeyman's Guide to CNC Machines* by Bryan Hurst, 2006-06-01. The Guide provides instruction in ISO code programming for Turning; included are examples that will give an understanding of the principles to apply to any machine and control. Also featured are GE Fanuc and Siemens Controls. The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls. Extensive examples show how to programme the options and features. Component drawings have metric and imperial dimensions; simply substitute the dimensions with those of the system of your choice. The Guide is your starting point: use the instructions and suggestions to build your own unique, evolvable folder from here, creating an invaluable personal handbook.

*The National Guide to Educational Credit for Training Programs* American Council on Education, 2005. Highlights over 6,000 educational programs offered by business, labor unions, schools, training suppliers, professional and voluntary associations, and government agencies.

**CNC Programming Handbook** Peter Smid, 2003. Comes with a CD-ROM packed with a variety of problem-solving projects.

**SME Technical Paper** Society of Manufacturing Engineers, 2002.

*Machinery*, 2004. [Manufacturing Engineering](#), 2008. **Instrumentation & Control Systems**, 1999. [Control Engineering](#), 1995. Instrumentation and automatic control systems.

**Technician's Guide to Programmable Controllers** Richard A. Cox, 2001. *Technician's Guide to Programmable Controllers 4E* takes a systematic approach, enabling readers without prior knowledge to gain a comprehensive understanding of what a programmable logic controller is, how it works, plus how it is programmed and installed. Numerous and varied troubleshooting techniques are also introduced, making this

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