

Gearbox - Remove Transfer box

Pre operation

Work shaft - Remove (B1141)

1. After removing the gear shaft, push the shaft tip lower transmission.
2. Push the front lower vertical rod (1) from the transfer box control lever.
3. Remove the mounting plate (2) and transmission box as an assembly.

NOTE: Check the oil level for transfer box by removing the drain plug on the transfer box.

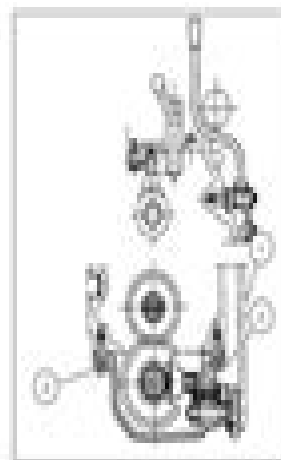


Image 1

Post operation

Transfer - Reassemble Transfer box (B1142)

Gearbox - Disassemble Transfer box

Pre operation

Transfer - Remove Transfer box (B1141)

1. Use a pin to remove the oil plug (1) from the transfer box (2) and oil gear shaft (3).
2. Push transfer gear shaft (4) forward and remove the box (2) and remove the oil gear (4), springs (5) and shaft bearing (6) from the transfer box.
3. Check the oil gear shaft, oil gear springs and shaft bearing for any wear or damage. Replace as necessary.



Image 1

4. Remove the following

- Shaft Seal Ring - (7)
- Shaft Seal - (8)
- Retaining Ring - (9)
- Output shaft (10) with bearing (11) and seal retainer (12)

NOTE: Check all seal rings on each side of the shaft seal (7) and shaft seal (8) and check that there is no damage to the shaft and pull the parts from the gear box.

5. Remove the input shaft gear (13) and output gear (14) from the shaft.

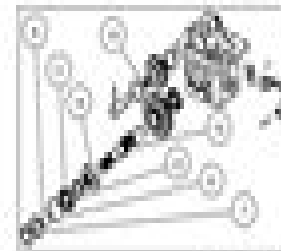


Image 1

6. To remove shift lever

- Unthread the plug (15) with sealing washer (16)
- Remove Output Plunger Spring (17)
- Remove Output Plunger (18)
- Remove Pin (19)
- Remove input plunger lever (20) from case.

7. To remove the bearing (21) use a slide hammer puller.

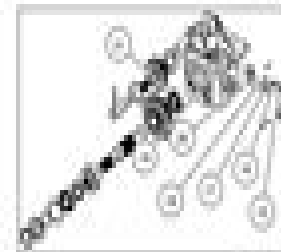


Image 1

Post operation

Transfer - Reassemble Transfer box (B1142)

Elox Workmaster 45 Manual

Clifford Lane



Elox Workmaster 45 Manual:

Enjoying the Song of Term: An Mental Symphony within **Elox Workmaster 45 Manual**

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