

## 10.2 TURBO CHARGER

## A. TO REMOVE AND TO FIT

## Consumable Products:

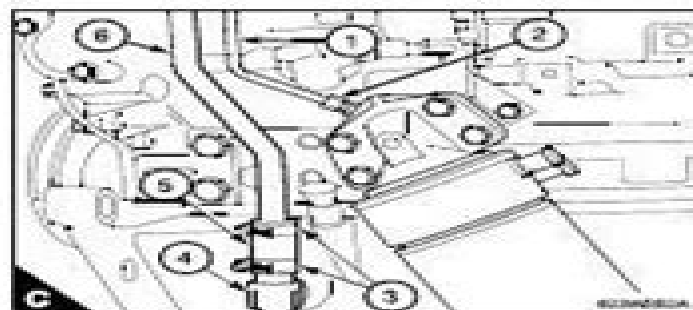
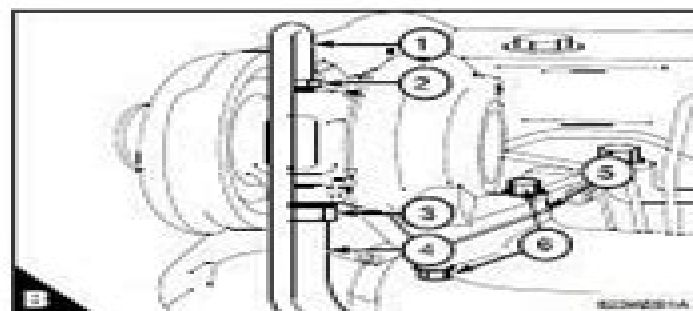
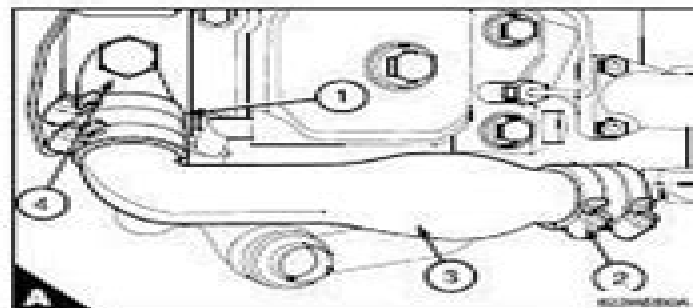
## POWERPART Thread Lock (pipe)

## a. To Remove



- Turbochargers operate at high speed and at high temperatures. Keep your fingers, tools and debris away from the inlet and outlet ports of the turbocharger and prevent contact with hot surfaces.

1. Thoroughly clean the turbocharger with a non caustic cleaner.
2. Remove the air cleaner hose at the compressor inlet.
3. Release the hose clips (A1) between the cross over manifold (A3) and the induction manifold. Push the hose on to the cross over pipe.
4. Release the hose clips (A2) between the turbocharger compressor outlet and the cross over pipe (A3). Remove the cross over pipe, together with the hose and the hose clips.
5. Release the union connection (B2) on the oil supply pipe (B1) at the top of the bearing housing. On the lower section of the oil supply pipe (C1) use a spanner to hold the union adaptor at the oil filter head adaptor and release the union nut (C2). Remove the supply pipe.
6. Release the union nut (B3) of the oil drain pipe (B4) at the bottom of the bearing housing of the turbocharger.
7. Release the hose clip (3) (C3) between the oil drain pipe and the oil pan elbow (C4). Push the hose (C5) up the oil drain pipe (C6) and remove the oil drain pipe from the elbow.
8. Release the nuts (B5) at the turbocharger to exhaust manifold flange and remove the turbocharger and the joint (B5). Cover the open ports in the manifolds, the turbocharger and the pipes to ensure that dirt or debris will not enter.
9. Check the crossover pipe hoses and the oil drain hose for cracks or other damage and replace them, if necessary.



# Manual Kioti Dk 65

**Huangqi Zhang**



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