

CÓMO SOLDAR COBRE

PASO	VISUALIZACIÓN	PROCEDIMIENTO Y OBSERVACIONES
1. Medición		- Medir exactamente la longitud del tubo, ya que éste debe llegar hasta el fondo del casquillo de la conexión. - Medidas demasiado cortas o largas deterioran la calidad de la junta.
2. Corte		- Cortar el tubo en ángulo recto y a la longitud medida. - Puede emplearse un cortador de tubos de tipo disco, una sierra para metales, una rueda abrasiva o una sierra de banda portátil o estacionaria. - Evitar que el tubo se deforme al cortarlo.
3. Escariado y limpieza		- Escariar todos los diámetros interiores de los extremos del tubo cortado para eliminar las rebabas creadas durante el corte. Así se logra una superficie lisa para un mejor flujo. - Lijar suavemente los extremos del tubo y los casquillos de unión con papel abrasivo. - El lijado excesivo producirá un encastre defectuoso de las piezas y una junta de mala calidad, por lo que debe evitarse.
4. Aplicación del fundente y ensamble		- El fundente elimina los residuos de óxido, facilita el flujo y evita que las superficies a soldar se oxiden durante el calentamiento. - Aplicar con pincel una capa delgada y uniforme del fundente al tubo y al casquillo. - No aplicar con los dedos ni utilizar grandes cantidades, ya que el fundente es corrosivo. - Ensamblar las piezas a soldar.
5. Calentamiento		- Comenzar a calentar con el soplete, desplazando la llama en dirección perpendicular al tubo, luego el casquillo y finalmente entre el tubo y el casquillo. - No sobrecalentar, ya que se puede quemar el fundente quitándole su eficacia. - Mantener el soplete en la base del casquillo y tocar la junta con la varilla de aporte. Si esta derrite, se ha logrado la temperatura adecuada; si no, se debe seguir calentando.
6. Aplicación de la varilla de aporte		- Una vez lograda la temperatura adecuada, comenzar a soldar. - No utilizar exceso de metal: la cantidad correcta equivale a la circunferencia del tubo. - El metal fundido fluye hacia la junta por acción capilar sin importar si el flujo es hacia arriba, hacia abajo u horizontal. - La acción capilar es más eficaz cuando el espacio entre las superficies a soldar oscila entre 0,002 y 0,005 pulgadas.
7. Enfriamiento y limpieza		- Dejar enfriar. - Limpiar el excedente del fundente con un paño limpio y terminar de enfriar con un paño húmedo.
8. Comprobación		- Comprobar la eficacia de la junta mediante métodos normalizados para el servicio propuesto.

Manual En De Cobra

RJ Shavelson



Manual En De Cobra:

Whispering the Strategies of Language: An Emotional Journey through **Manual En De Cobra**

In a digitally-driven earth wherever screens reign great and quick communication drowns out the subtleties of language, the profound secrets and emotional subtleties concealed within words usually move unheard. Yet, set within the pages of **Manual En De Cobra** a interesting literary value pulsing with natural thoughts, lies an exceptional journey waiting to be undertaken. Penned by a skilled wordsmith, that enchanting opus encourages viewers on an introspective trip, lightly unraveling the veiled truths and profound affect resonating within the very fabric of every word. Within the emotional depths with this emotional evaluation, we will embark upon a honest exploration of the book is core subjects, dissect their captivating writing model, and succumb to the strong resonance it evokes strong within the recesses of readers hearts.

<https://staging.conocer.cide.edu/data/publication/Documents/hvac%20fundamentals.pdf>

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Manual En De Cobra Introduction

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