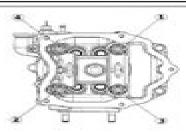


#### Locking torques (N\*m)

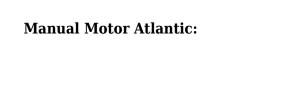
Timing chain tensioner support screw 11+13 (8.1+9.6 ftb) Spark plug 12+14 (8.9+10.3 ftlb) Starter ground screw 7+8.5 (5.2+6.3 ftlb) Timing chain tensioner pad screw 10+14 (7.4+10.3 ftlb) Starter ground bell screw 11+15 (8.1+11.1 ftlb) Timing chain tensioner central screw 5+6 (3.7+4.4 ftlb) Camshaft retention plate screw 4+6 (3+4.4 ftlb)

- Fit the timing chain guide pad.
- Insert the centring dowels between the cylinder head and the cylinder, fit the cylinder head gasket and the cylinder head.
- Lubricate the stud bolt threading.
- Tighten up the nuts to an initial pre-torque of 7±1 Nm
- Tighten up the nuts to a second pre-torque of 10 ±1 Nm



# **Manual Motor Atlantic**

F Rizvi



Reviewing Manual Motor Atlantic: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is actually astonishing. Within the pages of "Manual Motor Atlantic," an enthralling opus penned by a very acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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