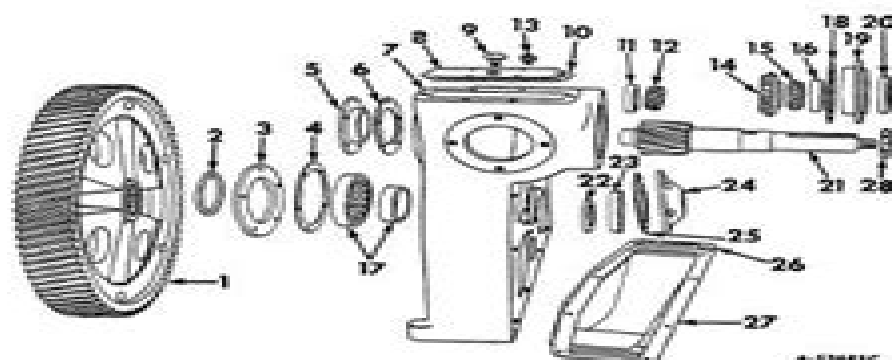


MAIN DRIVE



A-22883C

1	655 510 R91	GEAR ASSY. MAIN DRIVE
	105 514	RIVET, 1/2 X 3-1/4 BUTTON HD -B-
	271 789	SCREW, 3/4-18 X 3-1/2 2ND HEX-HD CAP
	121 048	WASHER, 3/4 C-2 WED LOCK
2	663 567 R91	SEAL, CENTER BRG OIL
3	663 143 R1	RETAINER, PLUNGER CRANK BEARING
		SCREW, 5/8-18 X 1-1/4 HEX-HD CAP -B-
		WASHER, 3/8 WED LOCK -B-
4	663 401 R1	GASKET, PLUNGER CRANK BEARING RETAINER
5	663 168 R1	CASE, PINION SHAFT LEFT BRG
	179 541	SCREW, 3/8-18 X 1-1/4 HEX-HD WASH
		-B-
		WASHER, 3/8 WED LOCK -B-
6	663 403 R1	SKIN, PINION SHAFT LEFT BRG .005 -3-
	663 404 R1	SKIN, PINION SHAFT LEFT BRG .007 -3-
	663 427 R1	SKIN, PINION SHAFT LEFT BRG .020 -3-
7	663 150 R2	CASE, MAIN DRIVE GEAR
	438 159	FLDG, 1/2-14 AUTOMOTIVE SQ-HD PIPE
	180 175	SCREW, 1/2-13 X 1-1/4 HEX-HD CAP
		-10-
	120 384	WASHER, 1/2 C-2 WED LOCK -10-
8	663 605 R1	COVER, GEAR CASE
	18 763 R1	BOLT, 5/16-18 X 1/2 C-2 HEX-HD WASH
		-B-
	120 314	WASHER, 5/16 C-2 WED LOCK -B-
9	153 127 H1	BREATHER, MAIN DRIVE GEAR CASE
		-REPLACES 663 002 R91-
10	663 406 R1	GASKET, GEAR CASE COVER
11	120 503 H	BEARING, FLYWHEEL & PINION SHAFT CUP
12	62 923 R91	BEARING ASSY. FLYWHEEL & PINION SHAFT CONE
13	119 922	BUSHING, 3/8 X 1/8 REDUCING PIPE
14	663 229 R1	PINION, PAPER DRIVE BEVEL
	112 128	KEY, 1/4 X 7/8 WOODRUFF A

EXPLoded view of main drive gear case

MAIN DRIVE -CONTINUED

15	655 455 R91	BEARING ASSY. PINION SHAFT RIGHT CONE
16	655 456 R1	BEARING, PINION SHAFT RIGHT CUP
17	663 565 R91	BEARING ASSY. CRANK CENTER
18	663 440 R1	SKIN, PINION SHAFT RIGHT BRG CASE .005
		-AS REQUIRED-
18	663 441 R1	SKIN, PINION SHAFT RIGHT BRG CASE .007
		-3-
18	663 442 R1	SKIN, PINION SHAFT RIGHT BRG CASE .020
		-3-
19	663 148 R1	CASE, PINION SHAFT RIGHT BRG
		SCREW, 3/8-18 X 1-1/4 HEX-HD CAP -B-
		WASHER, 3/8 WED LOCK -B-
20	11 848 F	SEAL, PINION SHAFT OIL
21	663 541 R1	PINION, MAIN DRIVE
	80	KEY, 1/2 X 3 SQ PARALLEL
	17 233 R1	PIN, 1/8 X 2-1/2 C-2 DOT
22	663 344 R1	SPACER, PLUNGER CRANK BEARING
23	ST 270 A	BEARING ASSY. CRANK RIGHT
24	663 165 R1	RETAINER, PLUNGER CRANK RIGHT BRG
		SCREW, 5/8-18 X 1-1/4 HEX-HD CAP -B-
		WASHER, 3/8 WED LOCK -B-
25	663 447 R1	GASKET, PLUNGER CRANK BEARING
26	663 149 R1	PAN, MAIN DRIVE GEAR CASE
	438 159	FLDG, 1/2-14 AUTOMOTIVE SQ-HD PIPE
	180 081	SCREW, 5/16-18 X 1-1/4 C-2 HEX-HD
		CAP -B-
	180 112	SCREW, 5/16-18 X 2-3/4 2ND HEX-HD
		CAP -B-
	120 214	WASHER, 5/16 C-2 WED LOCK -10-
27	663 455 R1	GASKET, GEAR CASE PAN
28	670 372 R1	NUT, FLYWHEEL SLOTTED JAW

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Manual For A International 43

Mike Jess



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