

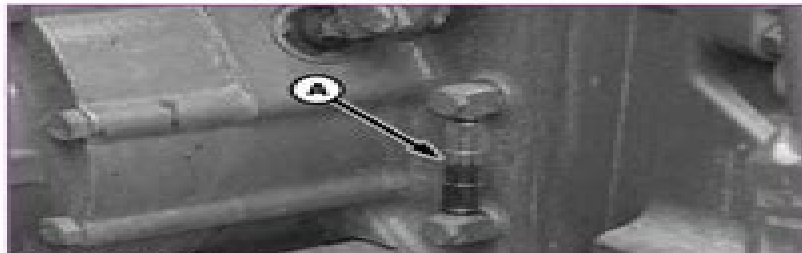
- B - Cotter Pin (2 used)
- C - Linkage
- D - Cap Screw (8 used)

Remove drive shaft. (See Remove, Inspect and Install MFWD Drive Shaft in this group.)

2. Remove plug (A) and drain oil.
3. Remove cotter pins (B), and disconnect mechanical front wheel drive engagement linkage (C).
4. Remove cap screws (D) and remove drop gearbox.
5. Make repairs as necessary. (See procedures in this section.)
6. Clean mating surfaces of drop gearbox case and transaxle housing using TY16285 Cure Primer.
7. Apply a coat of TY6304 Flexible Form-in-Place Gasket.
8. Install drop gearbox. Tighten cap screws (D) to specification.

Item	Measurement	Specification
Drop Gearbox Mounting Cap Screws	Torque	100—150 N·m (47—111 lb.-ft.)

9. Install mechanical front wheel drive engagement linkage (C) using cotter pin (B).
10. Install drive shaft. (See Remove, Inspect and Install MFWD Drive Shaft in this group.)



11. P9073-UN: Sight Glass

LEGEND:

A - Sight Glass

Fill transaxle housing until fluid level is visible between two marks on sight glass (A). (See Section 10 for recommended oil.)

12. Start engine and run for 5 min.
13. Shut off engine and wait 5 min. before rechecking oil level in sight glass.
14. Add additional oil as necessary.

Manual For A 20kodiak

CO Houle



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