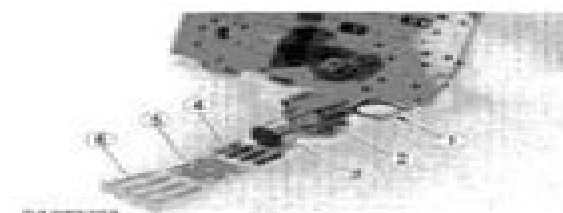




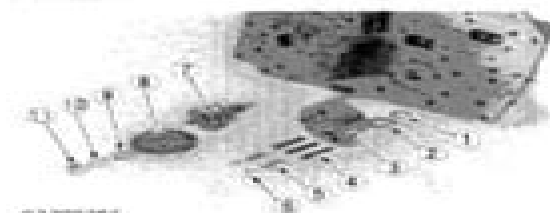
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- | | |
|---------------------------|-------------------------|
| (1) Main Shift Valve Case | (8) Spool Valve Case |
| (2) 1-2nd Shift Fork | (9) Neutral Piston |
| (3) Spool Valve | (10) Shift Piston Cover |
| (4) Neutral Piston | (11) Snap Ring |
| (5) Shift Piston Cover | (12) Pin |
| (6) Snap Ring | (13) Spring Pin |
| (7) 3-4th Shift Fork | (14) Pin |
| | (15) Spring Pin |



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- | | |
|----------------------|------------|
| (1) Gasket | (4) Spring |
| (2) Accumulator Case | (5) Cover |
| (3) Piston | (6) Bolt |



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- | | |
|-----------------|--------------------|
| (1) Snap Ring | (7) Valve Body |
| (2) Collar | (8) Detent Plate |
| (3) Valve Lever | (9) Flat Washer |
| (4) Bolt | (10) Spring Washer |
| (5) Spring | (11) Nut |
| (6) Ball | |

Main Shift Valve Assembly

1. Remove the spring pins (13), (15) and pull out the pins (12) and (14).
2. Remove the snap rings (6), (11) and remove the shift piston covers (5), (10) and neutral positions (4), (9).
3. Remove the spool valves (3), (8).

(When reassembling)

NOTE

- Identification mark is provided on the side of the 1-2nd shift fork (2).
- After assembly, confirm that the shift fork can be moved lightly by hand.
- Main shift valve mounting bolt (6 mm)

Tightening torque	Main shift valve mounting bolt 6 mm	7.85 N·m 0.8 kgf·m 5.79 Ft·lbs
	Main shift valve mounting bolt 8 mm	17.7 N·m 1.8 kgf·m 13.0 Ft·lbs

Accumulator Assembly

1. Remove four bolts (6).
2. Remove the cover (5) and remove the spring (4), piston (3), and accumulator case (2).

(When reassembling)

Tightening torque	Accumulator case mounting bolts	17.7 N·m 1.8 kgf·m 13.0 Ft·lbs
-------------------	---------------------------------	--------------------------------------

Rotary Valve Assembly

1. Remove the snap ring and remove the rotary valve assembly from the side cover.
2. Remove the nut and separate the detent plate (8) from the valve body (7).
3. Remove the bolts (4) and remove the valve case (3) from the side cover.

(When reassembling)

Tightening torque	Valve case mounting bolt	7.85 N·m 0.8 kgf·m 5.79 Ft·lbs
	Nut	82.8 N·m 8.4 kgf·m 60.3 Ft·lbs

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Yijin Wang



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