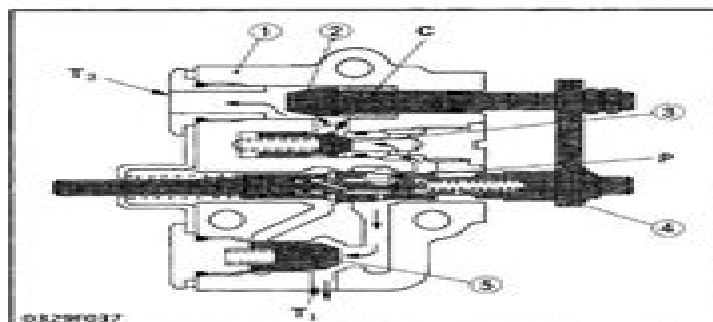
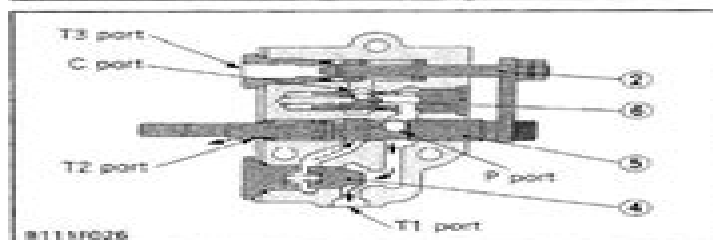
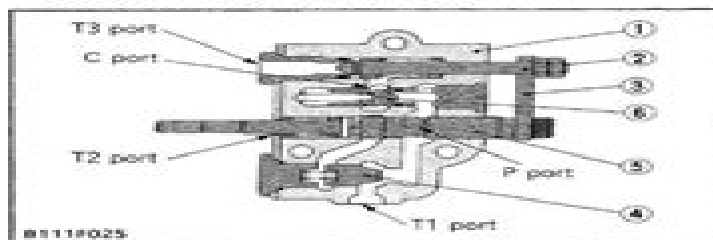




(3) Position Control Valve (II)

Serial No. affected

L2250 2WD: 12919~, L2250 4WD: 57473~
 L2550 2WD: 12684~, L2550 4WD: 57941~
 L2850 2WD: 11383~, L2850 4WD: 58702~
 L3250 2WD: 10398~, L3250 4WD: 51269~
 L2550 GST: 82291~, L2850 GST: 81133~



■ Floating

When the position control lever is moved to its lowest position, the spool (4) is maintained at the DOWN position. When the implement is at its lowest position, the hydraulic cylinder is in no-load condition, and oil forced out by the hydraulic pump pushes to open both the unload valve (5) and check valve (3). Thus, oil flows freely in the position control valve.

- (1) Valve Body
- (2) Poppet Valve
- (3) Check Valve
- (4) Spool
- (5) Unload Valve

- C: C(Cylinder) Port
- P: P(Pump) Port
- T₁, T₂: T₁, T₂ Port
(To Transmission Case)

The position control valve is constructed as shown in the figure. When the control lever is operated, the spool (5) moves to control the direction of oil flow to the hydraulic cylinder or the transmission case. The poppet valve 1 (2) opens when an implement is lowered, and returns oil in the hydraulic cylinder to the transmission case. The poppet valve 2 (6) prevents the oil in the hydraulic cylinder from flowing to the transmission case through T₁ port.

- (1) Valve Body
- (2) Poppet Valve 1
- (3) Plate
- (4) Unload Poppet Valve
- (5) Spool
- (6) Poppet Valve 2

■ Neutral

Oil forced into the control valve through the P port pushes open the unload poppet valve (4) and then returns to the transmission case through the T₁ port.

Oil behind the unload poppet valve (4) returns to the transmission case through the spool (5) and the T₂ port.

Since the poppet valve 2 (6) and poppet valve 1 (2) are closed, oil in the hydraulic cylinder does not flow to the transmission case. Thus, the implement remains at its fixed position.

- (2) Poppet Valve 1
- (4) Unload Poppet Valve
- (5) Spool
- (6) Poppet Valve 2

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Implement & Tractor Red Book ,1988 Farm Equipment Red Book Issue ,1990 **Trac-safe** ,1996 Winter Games Pitches R. D. C. Evans,Sports Turf Research Institute,1994 Covering the establishment and care of grass for a wide variety of sports such as association football rugby hockey lacrosse the Gaelic games American football and including facilities such as polo grounds this work provides a comprehensive treatment of the subject Divided into nine sections a detailed introduction to the sports to be catered for is followed by sections on pitch construction and design sands for construction and top dressing frost protection and soil warming grasses for winter pitches maintenance machinery fertilizers for pitches weeds pests and diseases and end of season renovation **Farmers and Consumers Market Bulletin** ,2007

TRAC-SAFE: a Community-based Program for Reducing Injuries and Deaths Due to Tractor Overturns. Facilitator's Manual ,1996 Farm Tractors, 1975-1995 Larry Gay,1995 Written as a sequel to The Agricultural Tractor 1855 1950 by R B Gray and Farm Tractors 1950 1975 by Lester Larson each chapter lists most of the new tractors introduced for that year a summary of the specifications for the models and information about the companies manufacturing the tractors Kubota Shop Manual Penton Staff,2000-05-24 Models L175 L210 L225 L225DT L260 Models B5100D B5100E B6100D B6100E B6100HST D B6100HST E B7100D B7100HST D B7100HST E Models L185 L235 L245 L275 L285 L295 L305 L345 L355 *Technical Manual* Kubota (Firm).,197? **Kubota Shop Manual** I & T Shop Service,1985

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