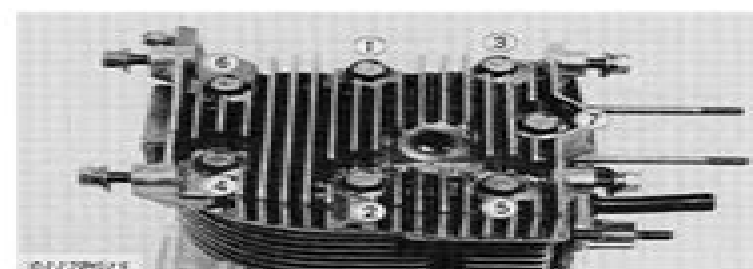
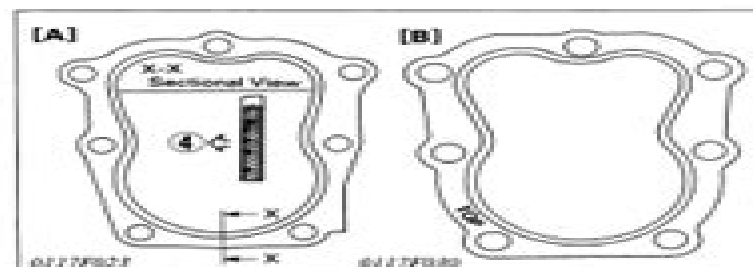
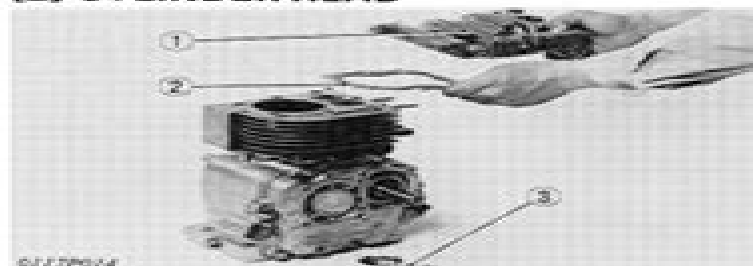


[2] CYLINDER HEAD



Spark Plug and Cylinder Head

1. Remove the spark plug (3).
2. Remove the cylinder head (1) and head gasket (2).

(When reassembling)

- Remove carbon in the combustion chamber of the cylinder head.
- It is desirable to replace the gasket with a new one.
- The gasket has a groove near the inner periphery on one side. When installing the gasket, this side must face the cylinder head.
- To install the cylinder head, first tighten each screw to approximately 19.6 N·m (2.0 kgf·m, 14.5 ft-lbs). Then, retighten them to the specified torque in the order as given in the photo.

Tightening torque	Cylinder head screw	GS160-3 Series	19.6 to 29.4 N·m 2.0 to 3.0 kgf·m 14.5 to 21.7 ft-lbs
		GS200-3 Series	34.3 to 46.1 N·m 3.5 to 4.7 kgf·m 25.3 to 34.0 ft-lbs
	Spark plug		9.8 to 24.5 N·m 1.0 to 2.5 kgf·m 7.2 to 18.1 ft-lbs

[A] GS160-3 Series

[B] GS200-3 Series

(1) Cylinder Head

(2) Head Gasket

(3) Spark Plug

(4) Cylinder Head Side

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