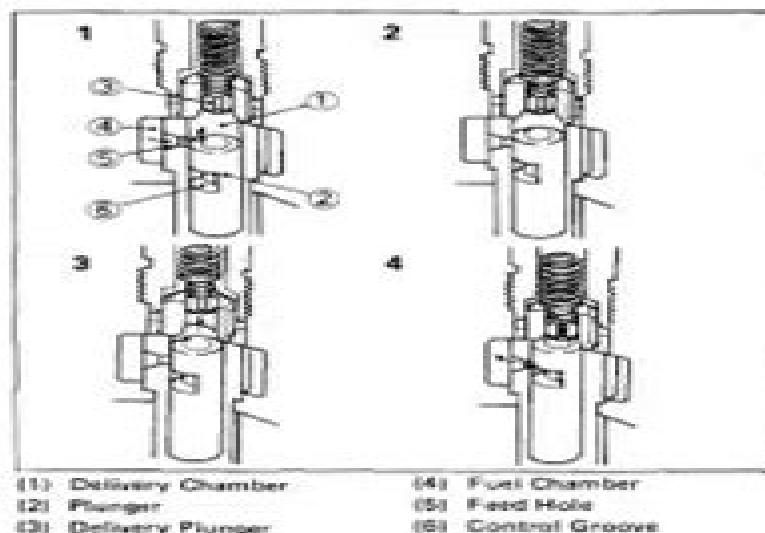




(3) Operation of Pump Element

1. Before delivery

As the tappet lowers, the plunger (2) also lowers and fuel is drawn into the delivery chamber (1) through the feed hole (5) from the fuel chamber (4).

2. Beginning of delivery

When the plunger is pushed up by the cam and the head of the plunger closes the feed hole, the pressure in the delivery chamber rises to push the delivery plunger (3) open.

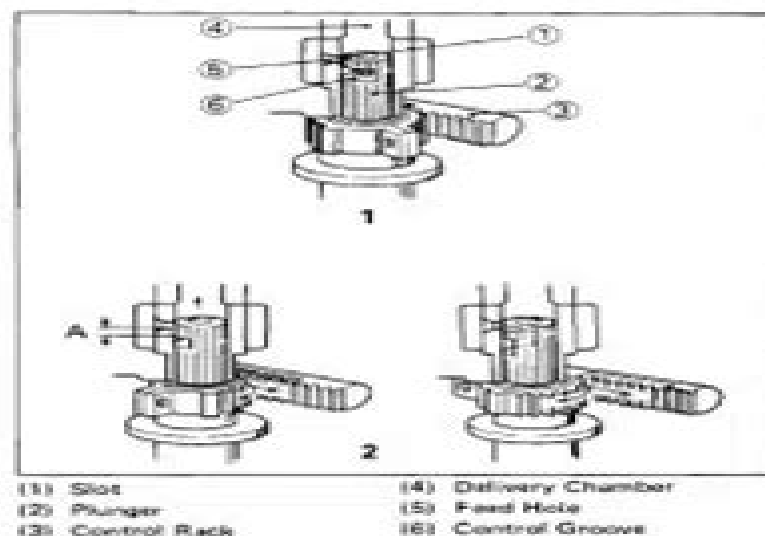
Fuel is then force-fed into the injection pipe.

3. Delivery

While the plunger is rising, the delivery of fuel continues.

4. End of delivery

When the plunger rises further and the control groove (6) on its periphery meets the feed hole, the fuel returns to the fuel chamber from the delivery chamber through the control groove and the feed hole.



(4) Plunger Position

1. No fuel delivery

At the engine stop position of the control rack (3), the lengthwise slot (1) on the plunger (2) aligns with the feed hole (5). And the delivery chamber (4) is led to the feed hole during the entire stroke of the plunger.

The pressure in the delivery chamber does not build up and no fuel can be forced to the injection nozzle.

2. Fuel delivery

The plunger is rotated (See figure) by the control rack. When the plunger is pushed up, the hole is closed. The pressure in the delivery chamber builds up and force-feeds the fuel to the injection nozzle until the control groove (6) meets the feed hole.

The amount of the fuel corresponds to the distance "A".

Kubota G5500s Diesel Generator Manual

Zhe Xu



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