



## Mark 15 and 20

For disassembly and assembly all component motor parts are readily identified by numbers in brackets. See assembly views for parts reference number. Plates 1A, 15U.

1. Cowling (Right, or Starboard Side).
1. Clamp the motor bracket on the work bench stand similar to a boat transom to start disassembly.
2. Loosen and remove the two "2" 7/16" cap screws (21B) on the right side (starboard) side of the motor holding the cowling (14B) and one "1" screw (21D) on the rear right cowd handle. A firm push inward and outward allows the removal of the entire right side of motor cowling.

3. In order to remove the starter assembly from the motor, remove the four "1" 7/16" screws (21E) below the starter assembly. The starter assembly can be lifted up off the motor.

When installing the Starter Assembly, be sure the starter assembly is properly aligned with the motor bracket. The starter assembly should be secured with the four "1" 7/16" screws (21E).

# Kiekhoefer Mercury Motor Repair Manual

**Intertec Publishing Corporation.  
Technical Publications Division**



## **Kiekhaefer Mercury Motor Repair Manual:**

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## **Table of Contents Kiekhaefer Mercury Motor Repair Manual**

1. Understanding the eBook Kiekhaefer Mercury Motor Repair Manual
  - The Rise of Digital Reading Kiekhaefer Mercury Motor Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Kiekhaefer Mercury Motor Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kiekhaefer Mercury Motor Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kiekhaefer Mercury Motor Repair Manual
  - Personalized Recommendations
  - Kiekhaefer Mercury Motor Repair Manual User Reviews and Ratings
  - Kiekhaefer Mercury Motor Repair Manual and Bestseller Lists
5. Accessing Kiekhaefer Mercury Motor Repair Manual Free and Paid eBooks
  - Kiekhaefer Mercury Motor Repair Manual Public Domain eBooks
  - Kiekhaefer Mercury Motor Repair Manual eBook Subscription Services
  - Kiekhaefer Mercury Motor Repair Manual Budget-Friendly Options
6. Navigating Kiekhaefer Mercury Motor Repair Manual eBook Formats

- ePub, PDF, MOBI, and More
- Kiekhaefer Mercury Motor Repair Manual Compatibility with Devices
- Kiekhaefer Mercury Motor Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Kiekhaefer Mercury Motor Repair Manual
  - Highlighting and Note-Taking Kiekhaefer Mercury Motor Repair Manual
  - Interactive Elements Kiekhaefer Mercury Motor Repair Manual
- 8. Staying Engaged with Kiekhaefer Mercury Motor Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Kiekhaefer Mercury Motor Repair Manual
- 9. Balancing eBooks and Physical Books Kiekhaefer Mercury Motor Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Kiekhaefer Mercury Motor Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Kiekhaefer Mercury Motor Repair Manual
  - Setting Reading Goals Kiekhaefer Mercury Motor Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kiekhaefer Mercury Motor Repair Manual
  - Fact-Checking eBook Content of Kiekhaefer Mercury Motor Repair Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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