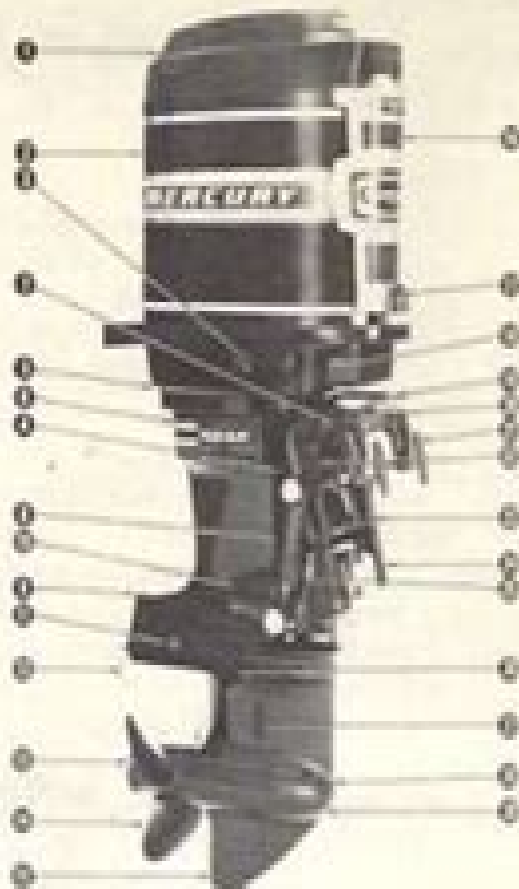


- 1 - Top Cowl
- 2 - Wrap-Around Cowl
- 3 - Electrical Harness  
Connector Receptacle
- 4 - Tilt Stop Lever
- 5 - Water Pump 'Tell-Tale' Hole
- 6 - Trim Cover
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- 22 - Upper Transom Bolt Hole
- 23 - Clamp and Swivel Bracket
- 24 - Lower Transom Bolt Hole
- 25 - Tilt Lock Pin
- 26 - Anti-Cavitation Plate
- 27 - Water Intake
- 28 - Drain Hole
- 29 - Gear Housing



This owner's publication includes operation and service instructions. If disassembly or replacement, particularly of internal parts, is required, the owner is advised to see an Authorized Mercury Service facility and not to attempt the repair work himself.

## SPECIFICATIONS

	Merc 1500	Merc 1150	Merc 850
Bore	2.87" (72.9mm)		
Stroke	2-9/16" (65.1mm)		
Cu. In. Piston Displacement	99.81 (1635cc)		66.75 (1094cc)
Recommended Spark Plugs	AC-V40FFM Champion L70V		
Horsepower	150 hp.	115 hp.	85 hp.

Fuel Tank Capacity\*: 22 Liters, 5 Imperial Gallons, 6 U.S. Gallons

\*Additional capacity for oil included

# Mercury 850 Thunderbolt Outboard Service Manual

**Kiekhaefer Corporation, Beaver Dam,  
Wis**



## **Mercury 850 Thunderbolt Outboard Service Manual:**

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Joan Coles, Clarence W. Coles, 1998      *Outboard Motor Service Manual* Intertec Publishing, 1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above      **Automotive News**, 1979-04      **Seloc's Mercury Outboard, 1965-1986** Joan Coles, Clarence W. Coles, 1986  
*Mercury Outboard Motor Service Manual* Brunswick Corporation. Mercury Marine, 1976      Mercury Outboard Motor Service Manual, Vol. 5, 1976      *Master Service Manual* Brunswick Corporation. Kiekhaefer Mercury Division, 1971      **Air Trails Pictorial**, 1957-04      **Seloc's Mercury Outboard, 1965-1986** Joan Coles, Clarence W. Coles, 1986      **Mercury Outboards Service Manual** Mercury Marine, 1984      **Mercury Outboards Service Manual** Mercury Marine, 1979  
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