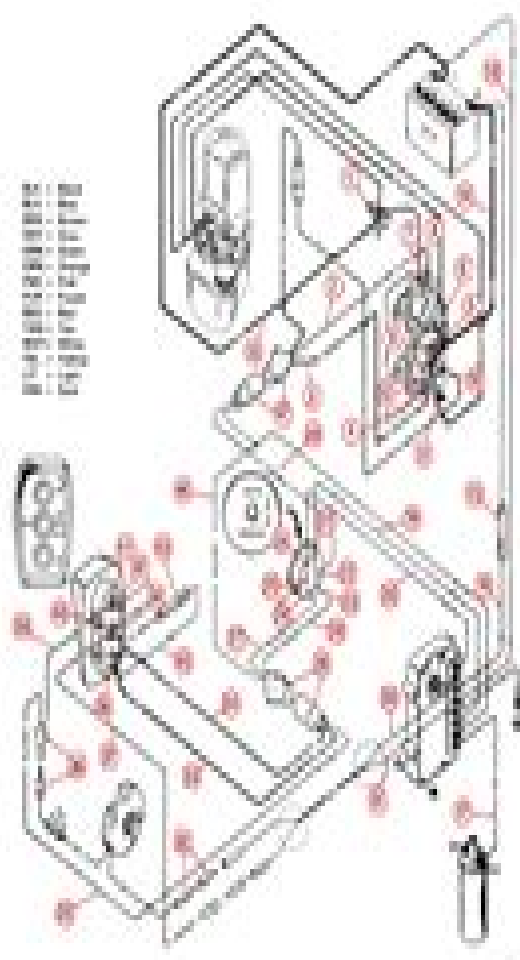


# INTRODUCTION

## STERNDRIVE NUMBER 1

### Auto Trim II System Wiring Diagram



### Corrosion Protection

## STERNDRIVE NUMBER 2

## INTRODUCTION

### Corrosion On Underwater Parts, Without Sacrificial Anodes Or Impressed Current Protection

Code	Special Instructions
Corrosion anodes corroded	Replace anodes when 50% corroded.
Corrosion does progress isolated	Apply sacrificial anodes, impressed current protection or cathodic protection system.
Corrosion anodes are grounded to steel	Remove anodes, clean contact surface, reattach and check continuity.
Coat of insulating material underlaid part is ground	Provide good ground connections.
Coat paint coating removal of anodes were later, after	Coat anodes with paint or metal cathodic coating.
Paint or other coating were removing from anode	Paint and repair anode with sacrificial anodes.
Corrosion anodes painted	Remove paint in replace anodes.
When steel under the anodes are not in the water	Remove steel under the anodes, make anode anodes in the water, or remove steel a sacrificial anode.
Only paint with cathodic are corroded	Provide good ground to steel, all parts must be grounded.
Corrosion in area of contact anodes, contact deposits are cause corrosion	Remove deposits with mortar or wire wool.
Corrosion on anode and steel contact from cathodic	Wash anodes and steel contact with fresh water.
Corrosion anode will cause corrosion coating parts	Remove anodes from contact mating parts with care (e.g. with brush).
Corrosion Steel parts corroding	
Tightly clamped fitting that or torque transfer includes torque, coating corroded	
Iron particles, such as from a steel brush, cause pitting	
Properly pitting can cause a cathodic continuity is not	

# Mercuriser Factory Service Manual

**R Barnett**



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