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**Thanh Tran** 

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grooving and necking drilling boring reaming and tapping presents a brief discussion of the distinguishing characteristics of each system describes the preparation of ten test parts for use in demonstrating the capabilities of the fifteen systems describes the capabilities demonstrated by the fifteen systems to program the ten test parts the amount of time required to write the program and to debug it it shows the success in processing and postprocessing the program and the verification of the output tape *CNC Lathe Programming* Sherwood Media (Firm),1984 <u>Instruction Manual CNC Lathe</u> Mori Seiki Co,1985 <u>Z 8 PLZ-ASM Assembly Language</u>,1979 <u>DATAmatic 1000 Automatic Programming Manual</u>,1957 <u>Z eight thousand PLZ/ASM</u>,1979 **DMX-1000 Programming Manual**,1979

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